

[illegible]

See sheet BD 104-64, Standard Details

Span 1: 15', 30', 45', 60', 75', 90', 105', 120', 125' (Total 1200')

Pier 1: 15.33', 30.67', 46' (Total 92')

Span 2: 9.33', 18.67', 28', 37.33', 46.67' (Total 140')

Pier 2: 15.33', 30.67', 46' (Total 92')

Span 3: 15.33', 30.67', 46' (Total 92')

Dimensions: 18" (top), 24" (top), 30" (top), 36" (top), 42" (top), 48" (top), 54" (top), 60" (top), 66" (top), 72" (top), 78" (top), 84" (top), 90" (top), 96" (top), 102" (top), 108" (top), 114" (top), 120" (top), 126" (top), 132" (top), 138" (top), 144" (top), 150" (top), 156" (top), 162" (top), 168" (top), 174" (top), 180" (top), 186" (top), 192" (top), 198" (top), 204" (top), 210" (top), 216" (top), 222" (top), 228" (top), 234" (top), 240" (top), 246" (top), 252" (top), 258" (top), 264" (top), 270" (top), 276" (top), 282" (top), 288" (top), 294" (top), 300" (top), 306" (top), 312" (top), 318" (top), 324" (top), 330" (top), 336" (top), 342" (top), 348" (top), 354" (top), 360" (top), 366" (top), 372" (top), 378" (top), 384" (top), 390" (top), 396" (top), 402" (top), 408" (top), 414" (top), 420" (top), 426" (top), 432" (top), 438" (top), 444" (top), 450" (top), 456" (top), 462" (top), 468" (top), 474" (top), 480" (top), 486" (top), 492" (top), 498" (top), 504" (top), 510" (top), 516" 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SPIRAL TABLE				
SPIRAL	* NO.	SPACES	PITCH	LENGTH
SP1	128	29	4"	9'-8"
SP2	128	28	5"	11'-8"
SP3	32	26	6"	13'-0"
SP4	32	19	8"	12'-8"
SP5	32	11	10"	9'-2"
SP6	32	27	4"	9'-0"
SP7	64	7	16"	9'-4"
SP8	224	9	16"	12'-0"
SP9	96	15	7"	8'-9"
SP10	24	12	9"	9'-0"

			BOTTOM OF SLAB ELEVATIONS - NORTHBOUND & SOUTHBOUND																															
GIRDER	2 BEAR ABUT.	15'	30'	45'	60'	75'	90'	105'	120'	135'	150'	165'	2 PIER 1	153.3'	30.6'	46'	61.33'	76.67'	92'	107.33'	122.67'	138'	153.33'	168.67'	184'	199.33'	214.67'	2 PIER 2	153.33'	30.67'	46'	61.33'	76.67'	92'
A	283.76	283.69	283.61	283.51	283.38	283.24	283.07	282.99	282.69	282.49	282.30	282.12	281.96	281.82	281.69	281.58	281.47	281.37	281.25	281.12	280.97	280.79	280.60	280.40	280.20	280.00	279.83	279.66	279.52	279.40	279.28	279.18	279.08	278.96
B	283.95	283.88	283.80	283.69	283.57	283.43	283.26	283.08	282.89	282.68	282.49	282.31	282.15	282.01	281.88	281.77	281.66	281.56	281.44	281.31	281.15	280.98	280.79	280.59	280.39	280.19	280.01	279.85	279.71	279.58	279.47	279.37	279.27	279.15
C	283.92	283.85	283.77	283.67	283.54	283.40	283.23	283.05	282.85	282.65	282.46	282.28	282.12	281.98	281.85	281.74	281.63	281.53	281.41	281.28	281.13	280.95	280.76	280.56	280.36	280.16	279.99	279.82	279.68	279.56	279.44	279.34	279.24	279.12
D	283.68	283.61	283.53	283.42	283.30	283.16	282.99	282.81	282.61	282.41	282.22	282.04	281.88	281.74	281.61	281.49	281.39	281.29	281.17	281.04	280.88	280.71	280.52	280.32	280.12	279.92	279.74	279.58	279.44	279.31	279.20	279.10	279.00	278.88

GIRDER		107.33'	122.67'	138'	153.33'	168.67'	184	199.33'	214.67'	230	245.33'	260.67'	276	291.33'	306.67'	322	337.33'	352.67'	368	383.33'	398.67'	414	429.33'	444.67'	460	475.33'	490.67'	506	521.33'	536.67'	552	567.33'	582.67'	598	613.33'	628.67'	644	659.33'	674.67'	690	705.33'	720.67'	736	751.33'	766.67'	782	797.33'	812.67'	828	843.33'	858.67'	874	889.33'	904.67'	920	935.33'	950.67'	966	981.33'	996.67'	1012	1027.33'	1042.67'	1058	1073.33'	1088.67'	1104	1119.33'	1134.67'	1150	1165.33'	1180.67'	1196	1211.33'	1226.67'	1242	1257.33'	1272.67'	1288	1303.33'	1318.67'	1334	1349.33'	1364.67'	1380	1395.33'	1410.67'	1426	1441.33'	1456.67'	1472	1487.33'	1502.67'	1518	1533.33'	1548.67'	1564	1579.33'	1594.67'	1610	1625.33'	1640.67'	1656	1671.33'	1686.67'	1702	1717.33'	1732.67'	1748	1763.33'	1778.67'	1794	1809.33'	1824.67'	1840	1855.33'	1870.67'	1886	1901.33'	1916.67'	1932	1947.33'	1962.67'	1978	1993.33'	2008.67'	2024	2039.33'	2054.67'	2070	2085.33'	2100.67'	2116	2131.33'	2146.67'	2162	2177.33'	2192.67'	2208	2223.33'	2238.67'	2254	2269.33'	2284.67'	2300	2315.33'	2330.67'	2346	2361.33'	2376.67'	2392	2407.33'	2422.67'	2438	2453.33'	2468.67'	2484	2499.33'	2514.67'	2530	2545.33'	2560.67'	2576	2591.33'	2606.67'	2622	2637.33'	2652.67'	2668	2683.33'	2698.67'	2714	2729.33'	2744.67'	2760	2775.33'	2790.67'	2806	2821.33'	2836.67'	2852	2867.33'	2882.67'	2898	2913.33'	2928.67'	2944	2959.33'	2974.67'	2990	3005.33'	3020.67'	3036	3051.33'	3066.67'	3082	3097.33'	3112.67'	3128	3143.33'	3158.67'	3174	3189.33'	3204.67'	3220	3235.33'	3250.67'	3266	3281.33'	3296.67'	3312	3327.33'	3342.67'	3358	3373.33'	3388.67'	3404	3419.33'	3434.67'	3450	3465.33'	3480.67'	3496	3511.33'	3526.67'	3542	3557.33'	3572.67'	3588	3603.33'	3618.67'	3634	3649.33'	3664.67'	3680	3695.33'	3710.67'	3726	3741.33'	3756.67'	3772	3787.33'	3802.67'	3818	3833.33'	3848.67'	3864	3879.33'	3894.67'	3910	3925.33'	3940.67'	3956	3971.33'	3986.67'	4002	4017.33'	4032.67'	4048	4063.33'	4078.67'	4094	4109.33'	4124.67'	4140	4155.33'	4170.67'	4186	4201.33'	4216.67'	4232	4247.33'	4262.67'	4278	4293.33'	4308.67'	4324	4339.33'	4354.67'	4370	4385.33'	4400.67'	4416	4431.33'	4446.67'	4462	4477.33'	4492.67'	4508	4523.33'	4538.67'	4554	4569.33'	4584.67'	4600	4615.33'	4630.67'	4646	4661.33'	4676.67'	4692	4707.33'	4722.67'	4738	4753.33'	4768.67'	4784	4799.33'	4814.67'	4830	4845.33'	4860.67'	4876	4891.33'	4906.67'	4922	4937.33'	4952.67'	4968	4983.33'	4998.67'	5014	5029.33'	5044.67'	5060	5075.33'	5090.67'	5106	5121.33'	5136.67'	5152	5167.33'	5182.67'	5198	5213.33'	5228.67'	5244	5259.33'	5274.67'	5290	5305.33'	5320.67'	5336	5351.33'	5366.67'
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GIRDER	2 PIER 4	15'	30'	45'	60'	75'	90'	105'	120'	135'	150'	165'	2 BEAR HUNT
A	275.07	274.93	274.60	274.69	274.59	274.49	274.37	274.24	274.08	273.91	273.71	273.49	273.26
B	275.25	275.11	274.99	274.88	274.78	274.68	274.56	274.43	274.27	274.09	273.90	273.68	273.45
C	275.23	275.09	274.96	274.86	274.75	274.65	274.53	274.40	274.24	274.07	273.87	273.65	273.42
D	274.98	274.84	274.72	274.61	274.51	274.41	274.29	274.16	274.00	273.82	273.63	273.41	273.18

in

Prob. Elev.

Girder

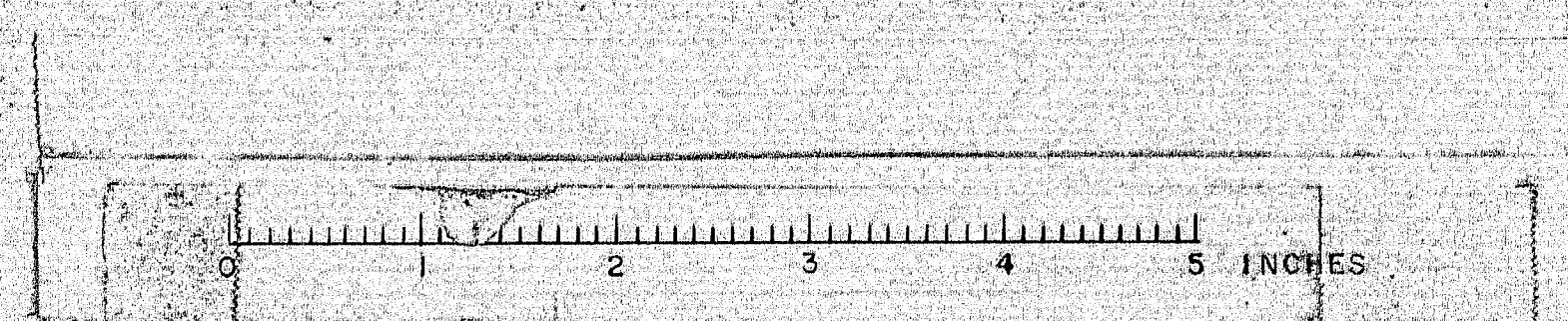
BLOCKING DETAIL

DESIGN - M. C. R.
TRACE + DETAIL - G.W.C.
CHECK - *HH?*

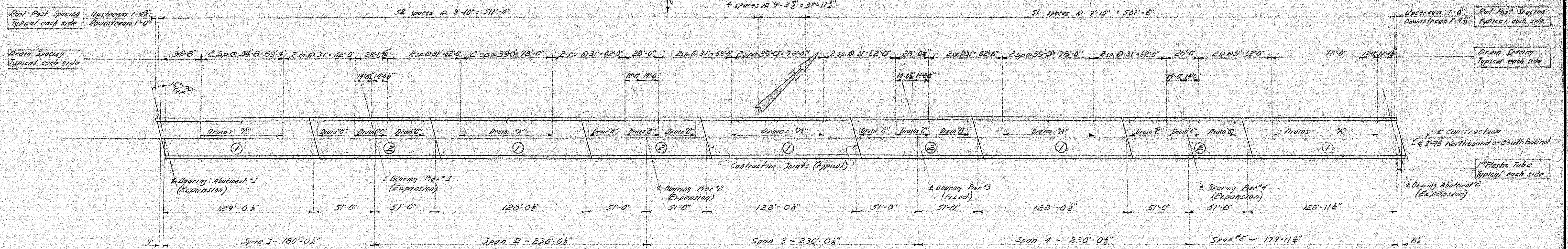
BRIDGE NO.
SURVEY -
PLOT -

STATE HIGHWAY COMMISSION
BRIDGE DIVISION
INTERSTATE 95
OVER
PENOBSCOT RIVER
IN THE TOWN OF
MEDWAY
PENOBSCOT COUNTY
SHEAR CONNECTORS & SLAB ELEVATIONS
SHEET 81 OF 93 AUGUSTA, MAINE OCTOBER 1964

99-86

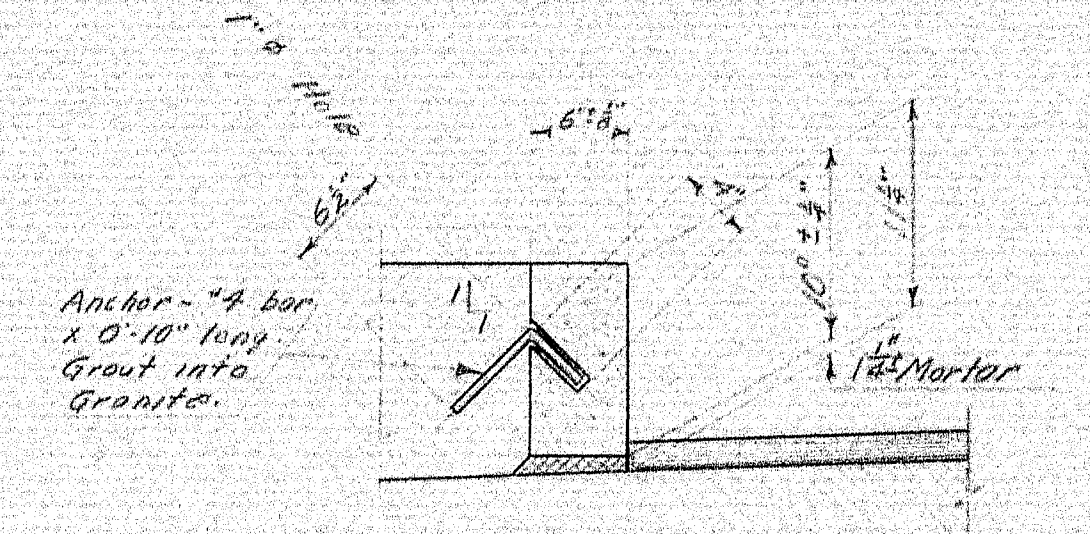
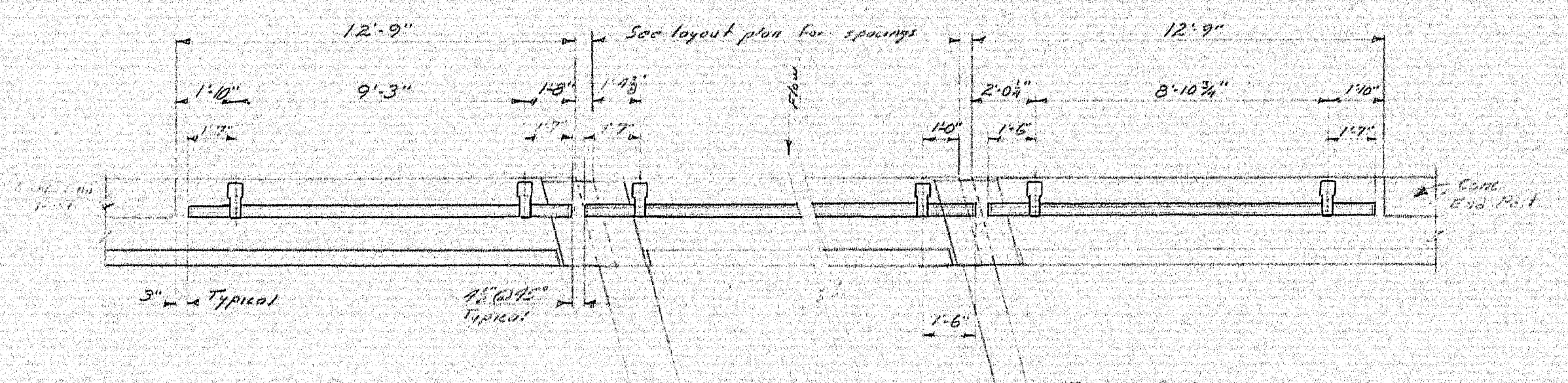


B.P. R. REG. NO.	STATE	PROJECT NUMBER	SHEET NO.	TOTAL SHEETS
1	MAINE	1-95-9(29)	82	93

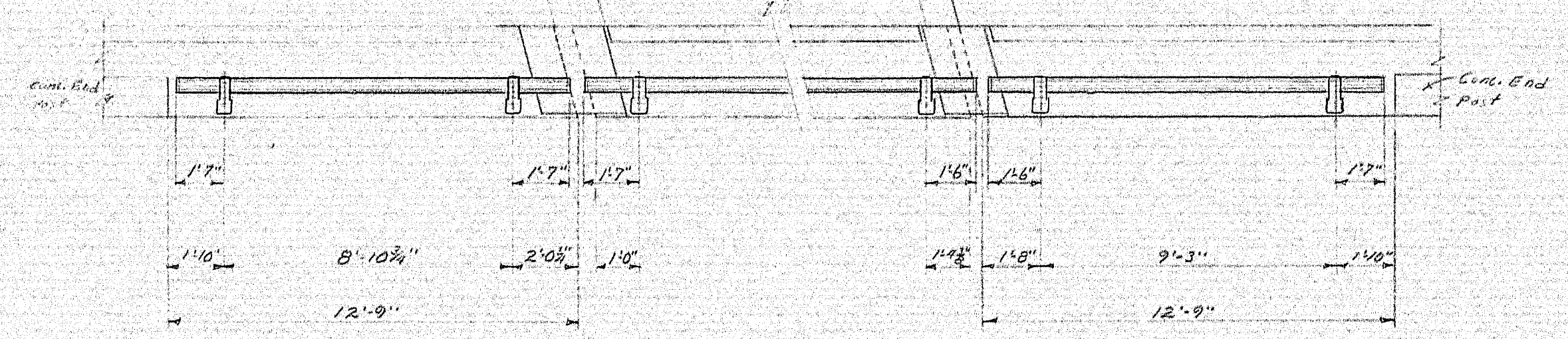


LAYOUT PLAN
Northbound & Southbound Identical.
Place all slabs marked (1) before placing
slabs marked (2). After concrete has
been placed in any slab no concrete
shall be placed in an adjacent span
until 24 hours has elapsed.
All dimensions are along structural
steel.

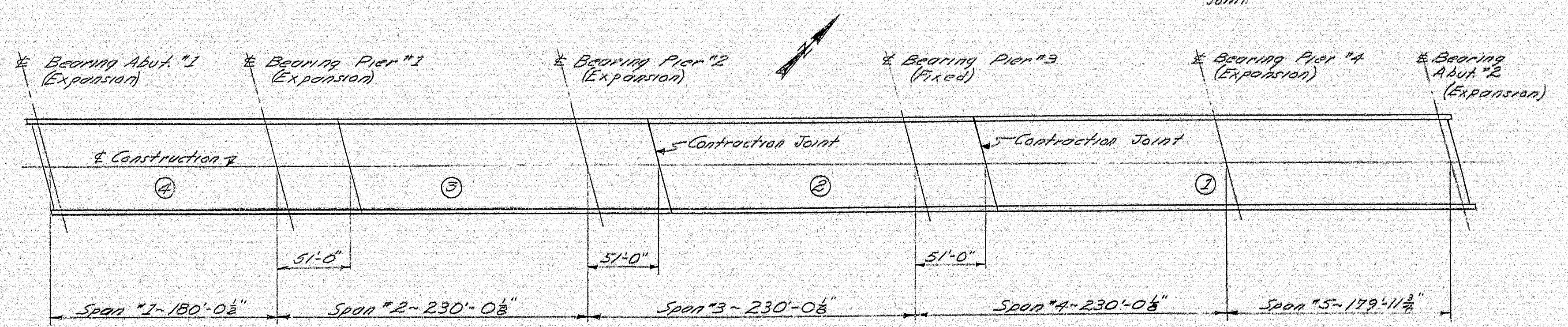
1" Plastic drain tubes through slab
and extended 2" below bottom of slab.
Do not cover with membrane
waterproofing. Payment to be incidental
to Item 701-40, Portland Cement Concrete
Roadway and sidewalk slabs on Steel
Bridges. Place in order for drip to
clear bridge seat.



DETAIL
VERTICAL BRIDGE CURB TYPE 1
Details in Vertical Bridge Curb shall be
located at every Concrete Curb Construction
Joint.



PLAN
RAIL DETAILS AT ABUTMENTS



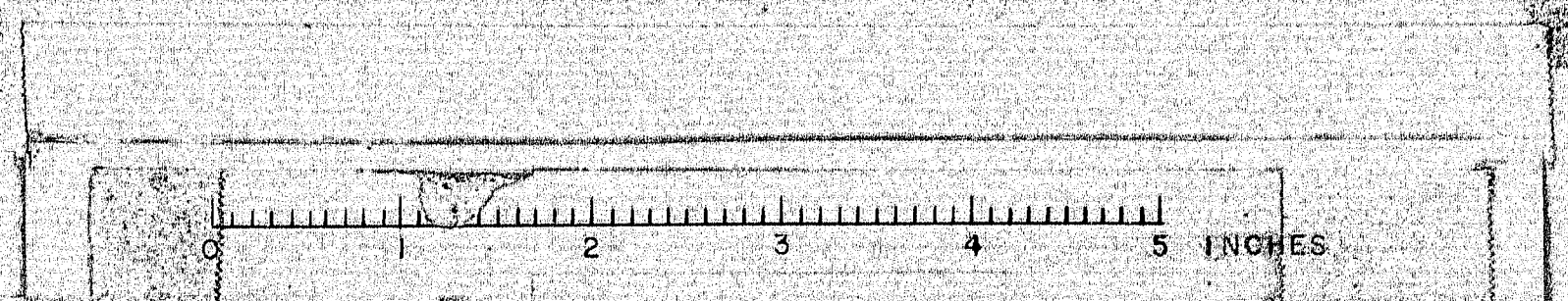
ALTERNATE CONCRETE PLACING SEQUENCE

- NOTES:**
1. Northbound and Southbound are identical.
 2. All dimensions are along structural steel.
 3. Place concrete panels in numerical sequence ①, ②, then ③.
 4. After concrete has been placed in any panel and has set, at least 48 hours must elapse before placing the next panel.
 5. End stiffening of concrete slab may be omitted where contraction joints are eliminated. Longitudinal Reinforcing Steel must be continuous with 1'-0" minimum laps where contraction joints are eliminated.

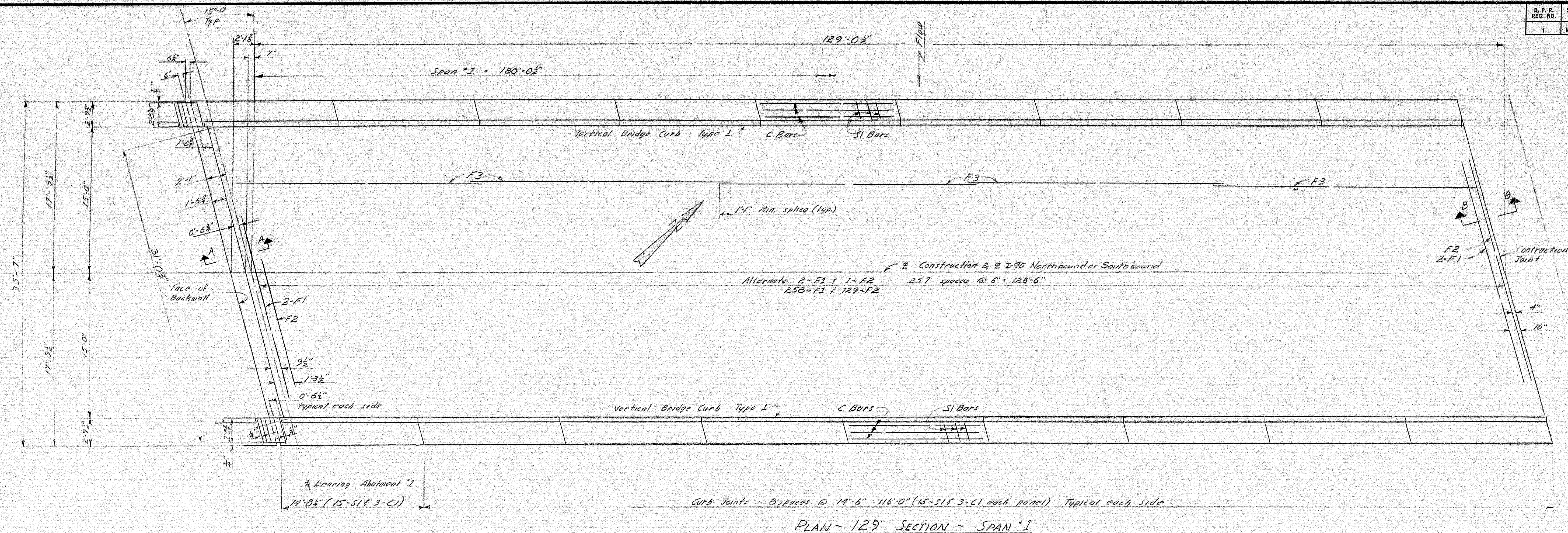
Revised April 15, 1966
Concrete Placements changed from 3 to 4
Revised April 6, 1966
Alternate Concrete Placing Sequence - Added

DESIGN - M.C.R. TRACE - D.T.A. CHECK - A.H.T.	BRIDGE NO. SURVEY - PLOT -
STATE HIGHWAY COMMISSION BRIDGE DIVISION INTERSTATE 95 OVER PENOBSCOT RIVER IN THE TOWN OF MEDWAY PENOBSCOT COUNTY SLAB LAYOUT	
SHEET 82 OF 93 AUGUSTA, MAINE OCTOBER 1964	

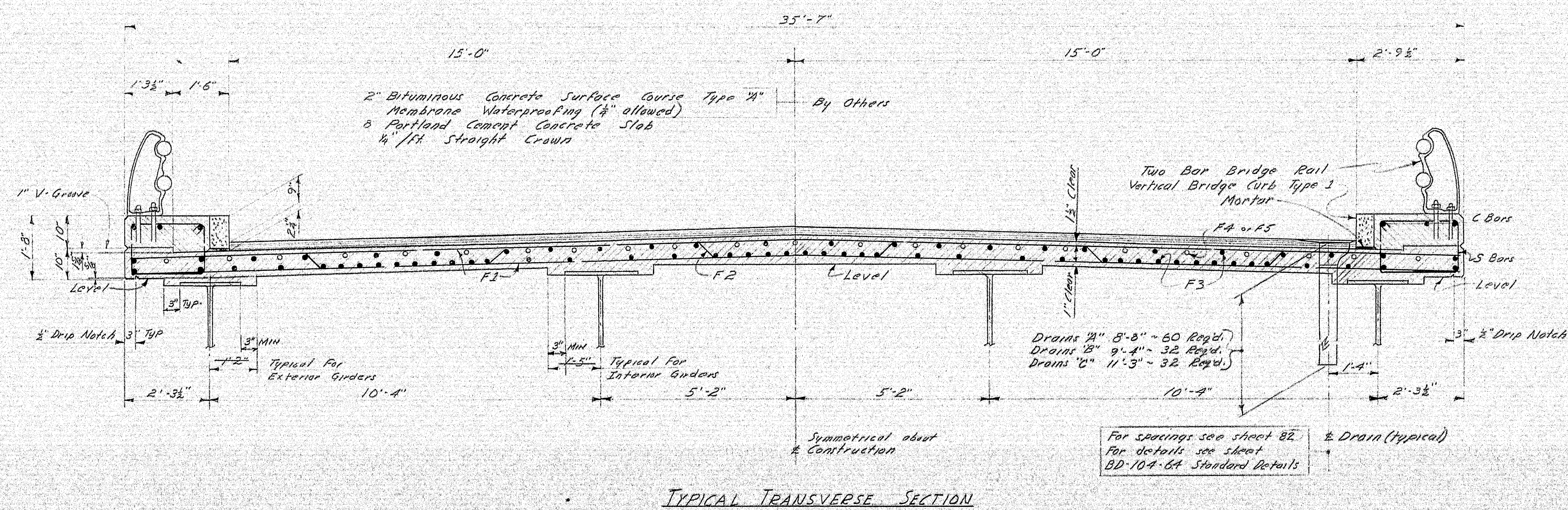
99-87



B. P. R. REG. NO.	STATE	PROJECT NUMBER	SHEET NO.	TOTAL SHEETS
1	MAINE	1-95-9(29)	83	93



PLAN - 129' SECTION - SPAN #1



TYPICAL TRANSVERSE SECTION

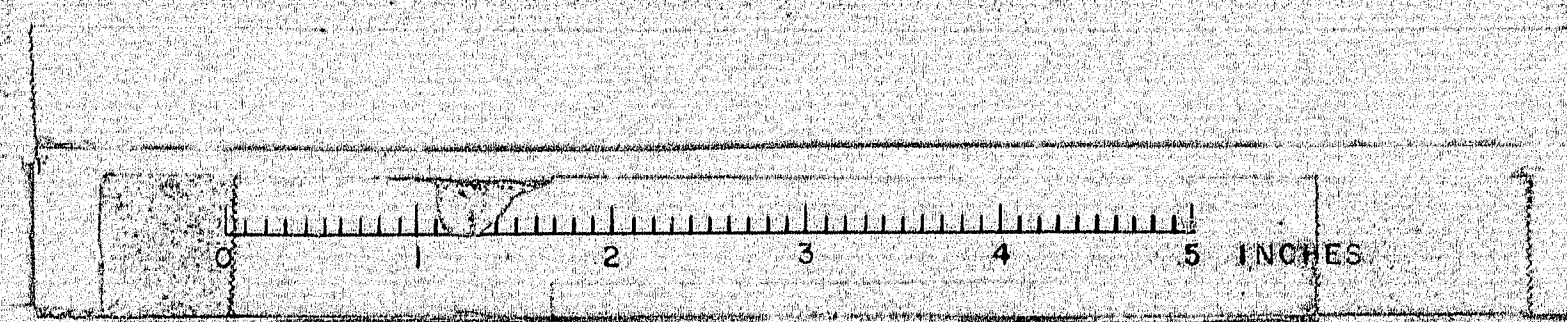
GENERAL SUPERSTRUCTURE NOTES:

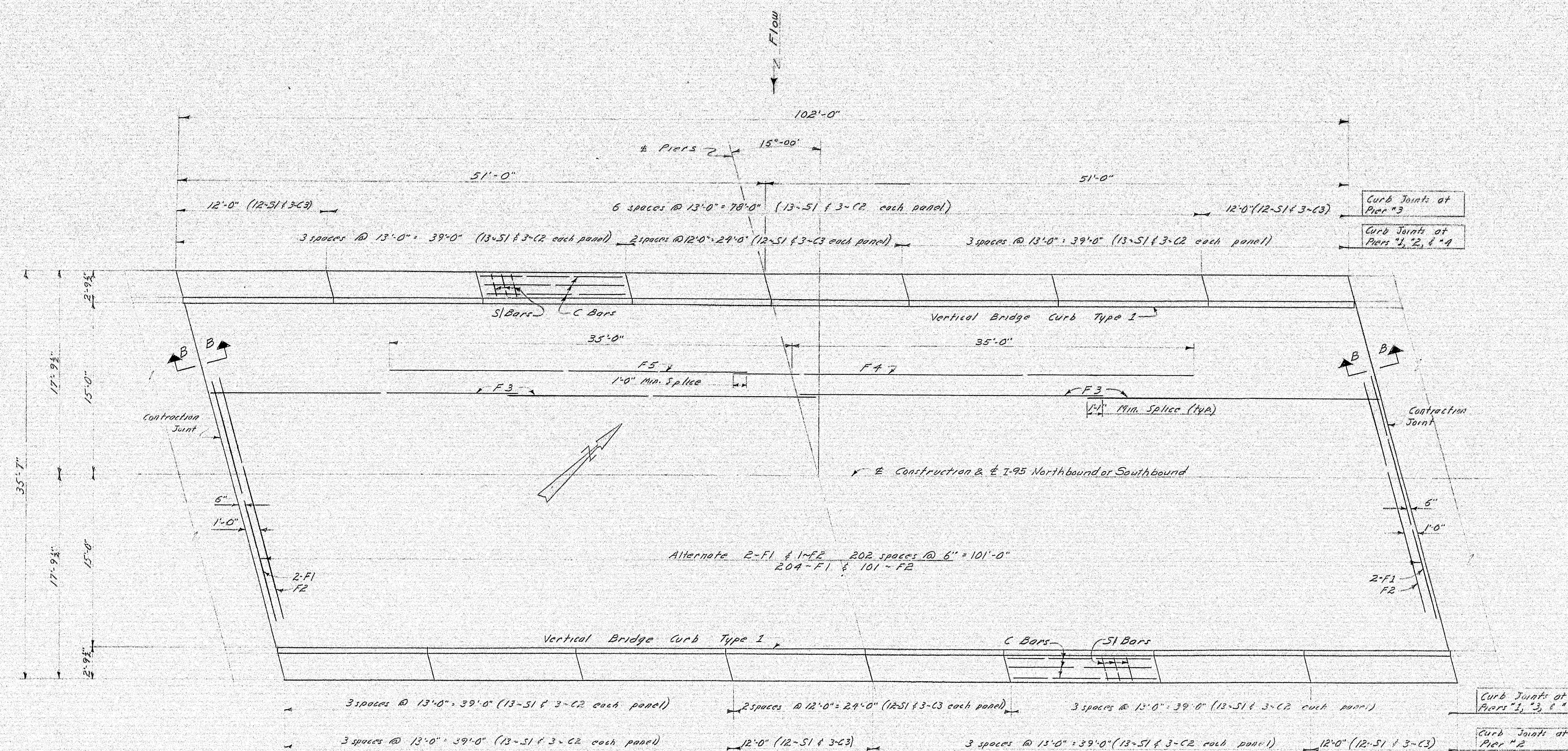
1. All dimensions are along structural steel.
2. Concrete for curbs shall not be placed until concrete in superstructure has been in place a minimum period of 7 days. During the 7 day period form work may be performed and granite curb placed, but hand equipment only shall be permitted on the slab.
3. Curb stirrups (S2) to be placed approximately 2' from curb on curb sections. Intermediate stirrups may be secured to transverse slab steel.
4. At contraction joints over piers provide 4" preformed expansion joint filler between contact surfaces of top of curb and vertical bridge curb. At all other contracting joints in concrete curb, break bond between the concrete surfaces by a coating of a suitable grade of asphalt paint.
5. Form a 1" V-groove on outside face of curb and slab at each contraction joint.
6. Provide a joint in the vertical bridge curb at each contraction joint in the concrete curb.
7. Two Bar Bridge Rail details are shown on standard sheets BD-107-64 and BD-108-64.

See Sheet #84 for Sections A-A and B-B.

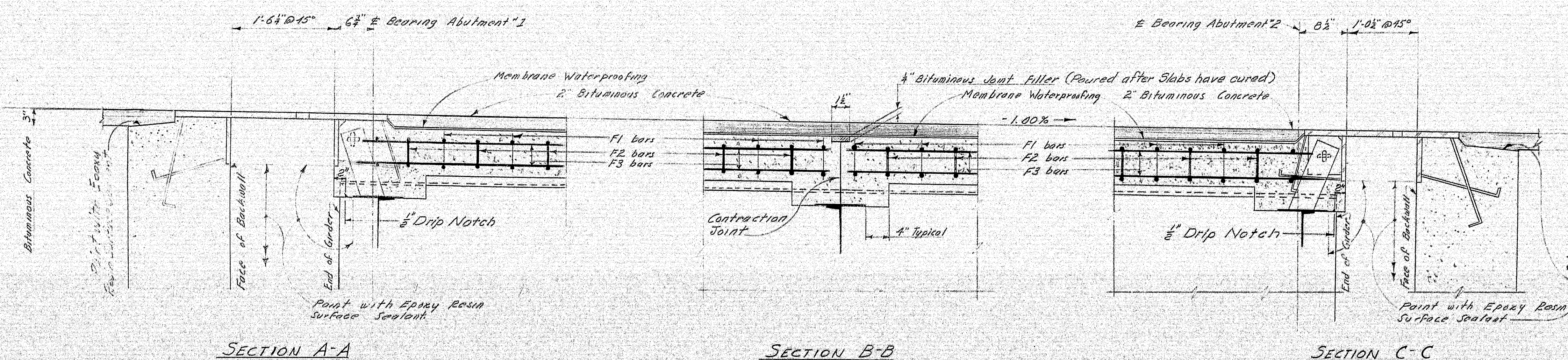
DESIGN - J.C.B. TRACE - DETAIL - B.T.A. CHECK - A.H.F.	BRIDGE NO. SURVEY - PLOT -
STATE HIGHWAY COMMISSION BRIDGE DIVISION	
INTERSTATE 95	
OVER	
PENOBSCOT RIVER	
IN THE TOWN OF	
MEDWAY	
PENOBSCOT COUNTY	
SLAB - SPAN 1	
SHEET 83 OF 93 AUGUSTA, MAINE OCTOBER 1964	

99-88





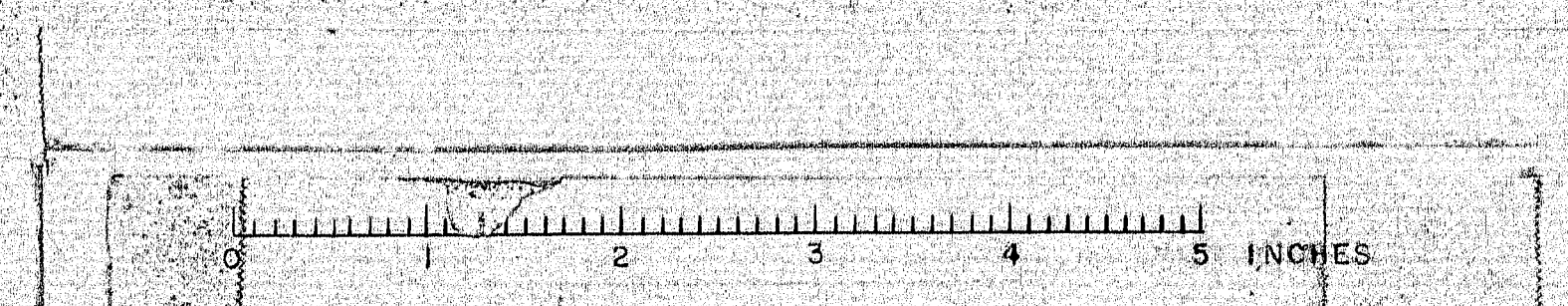
PLAN-102' SECTION at PIERS



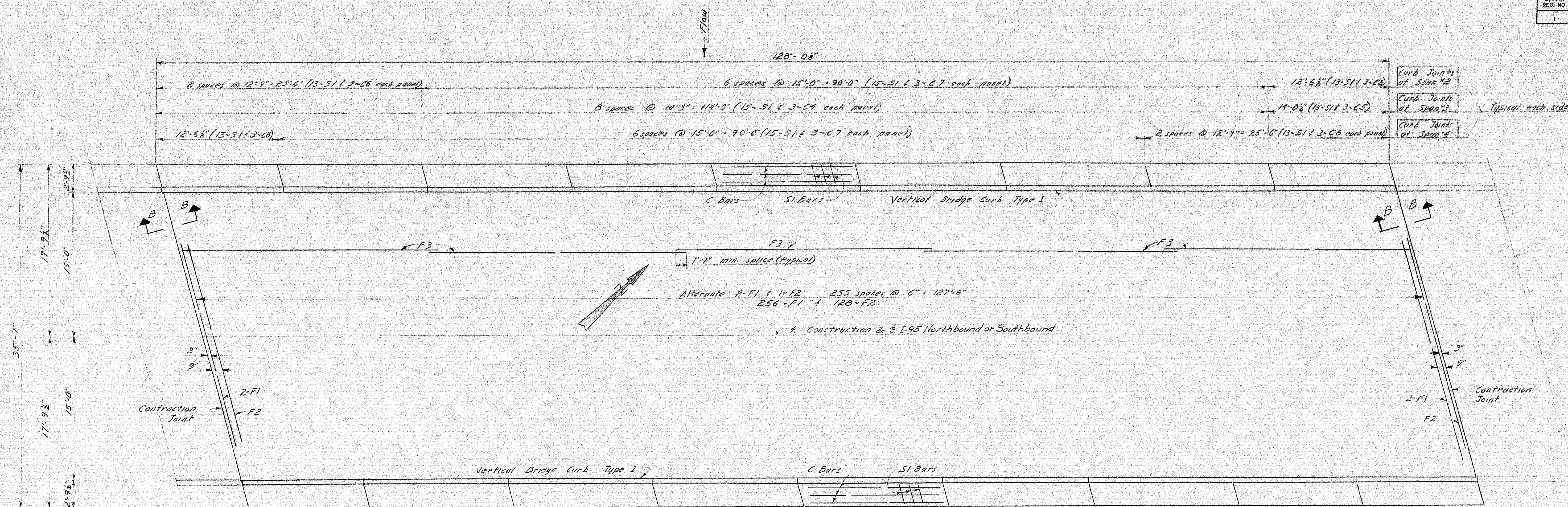
NOTE:
Membrane Waterproofing and
2" Bituminous Concrete Surface
Course by others.

DESIGN- M.C.B. TRACE- D.E.T. - E.T.A. CHECK- A.H.H.	BRIDGE NO. SURVEY- PLOT-
STATE HIGHWAY COMMISSION BRIDGE DIVISION INTERSTATE 95 OVER PENOBSCOT RIVER IN THE TOWN OF MEDWAY PENOBSCOT COUNTY SLAB- AT PIERS	
SHEET 84 OF 93 AUGUSTA, MAINE OCTOBER 1964	

99-89



B.P.R. REG. NO.	STATE	PROJECT NUMBER	SHEET NO.	TOTAL SHEETS
1	MAINE	1-95-9(29)	85	93

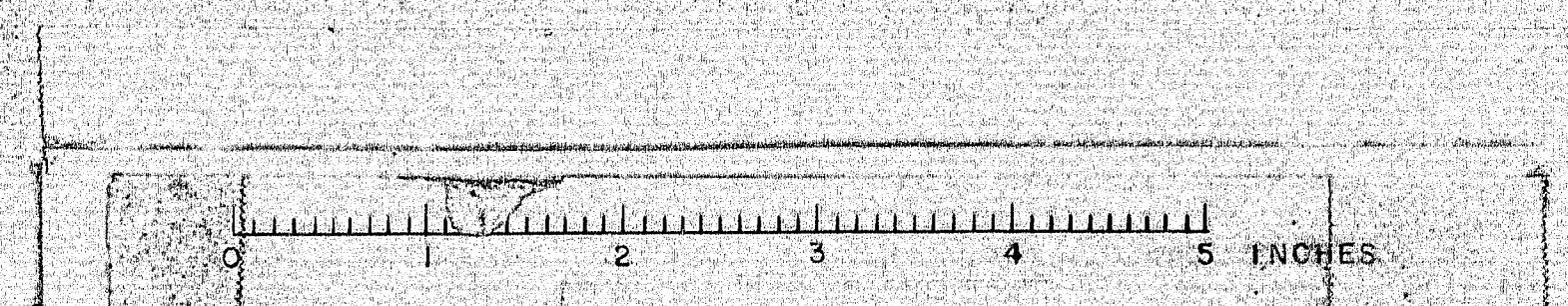


PLAN - 120' SECTION of SPANS 2, 3 & 4

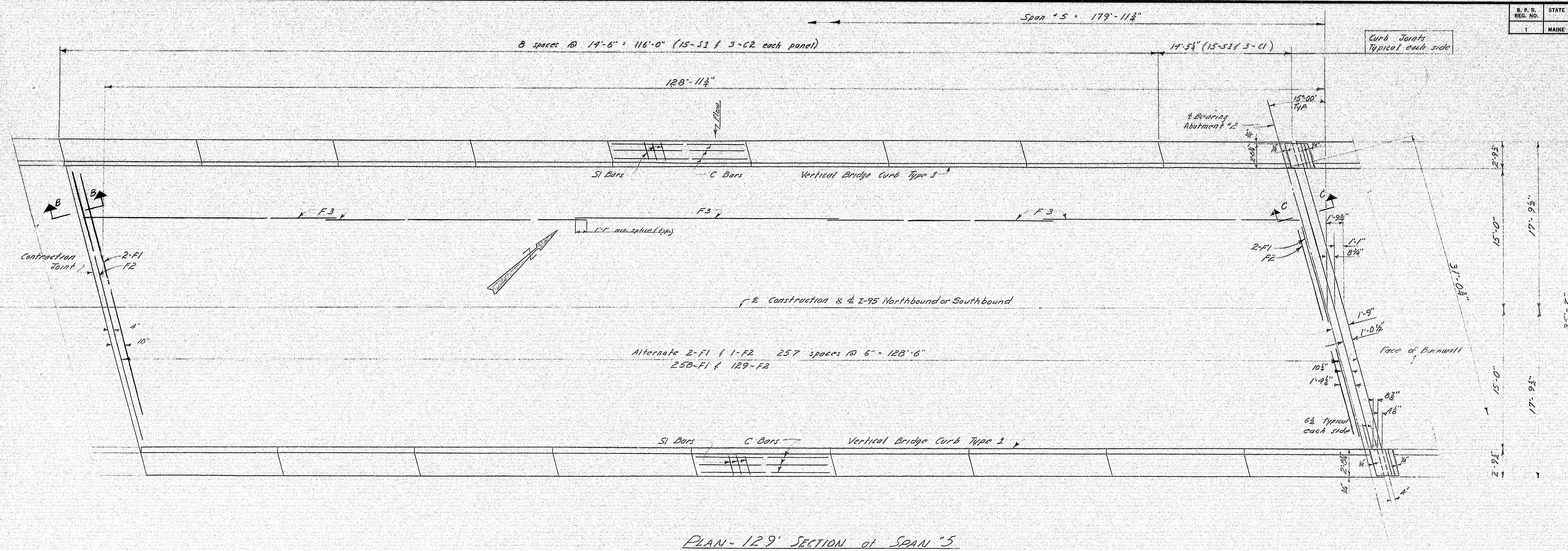
See Sheet #34 for Section B-B

DESIGN - M.C.B. TRACE - D.B.T. - A.P.A. CHECK - A.H.F.	BRIDGE NO. SURVEY PLOT -
STATE HIGHWAY COMMISSION BRIDGE DIVISION	
INTERSTATE 95	
OVER	
PENOBSCOT RIVER	
IN THE TOWN OF	
MEDWAY	
PENOBSCOT COUNTY	
SLAB - SPANS 2, 3 & 4	
SHEET 85 OF 93 AUGUSTA, MAINE OCTOBER 1964	

99-90



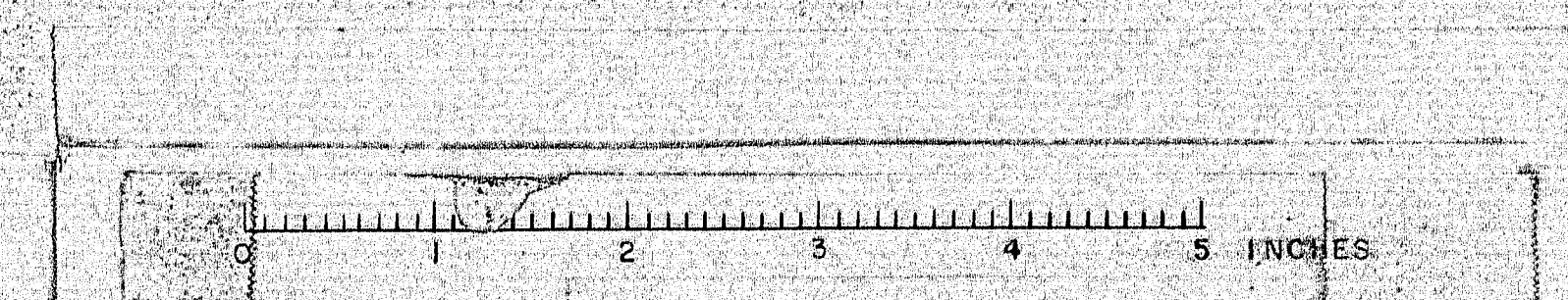
S. P. R. REG. NO.	STATE	PROJECT NUMBER	SHEET NO.	TOTAL SHEETS
1	MAINE	1-95-9(29)	86	93



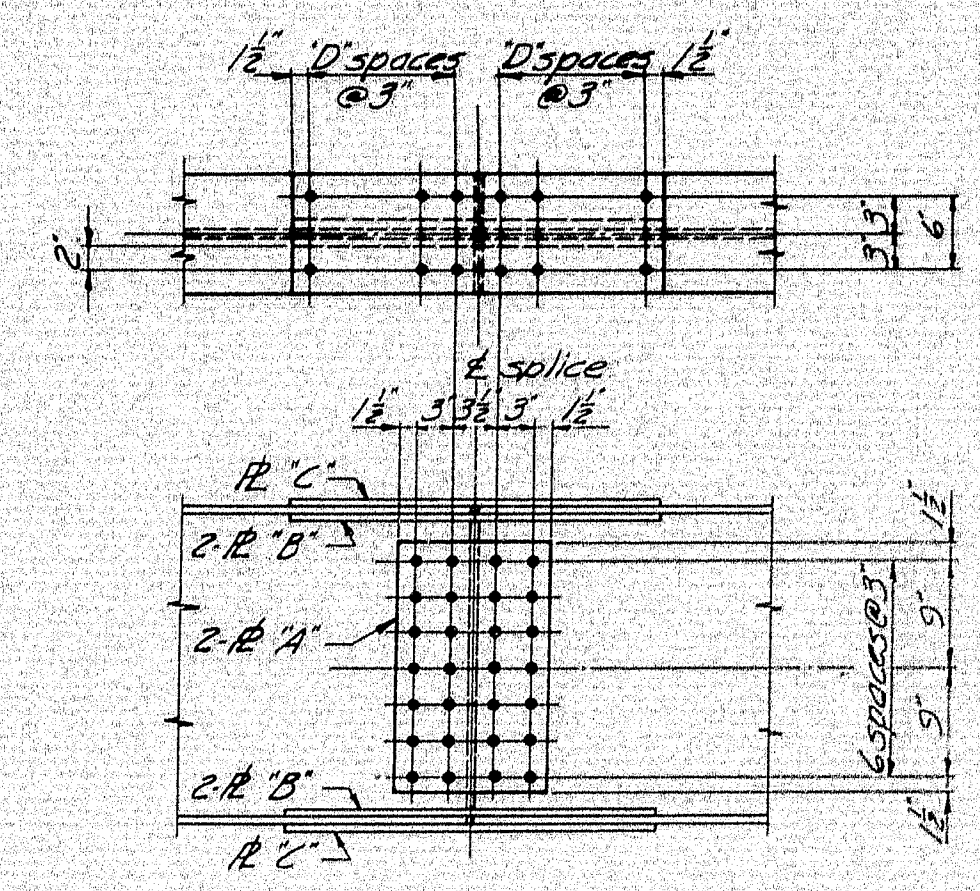
See Sheet #84 for Sections B-B and C-C

DESIGN - M.C.B. TRACE - D.E. - B.T.A. CHECK - A.H.H.	BRIDGE NO. SURVEY - PLOT -
STATE HIGHWAY COMMISSION BRIDGE DIVISION	
INTERSTATE 95	
OVER	
PENOBSCOT RIVER	
IN THE TOWN OF	
MEDWAY	
PENOBSCOT COUNTY	
SLAB - SPAN 5	
SHEET 86 OF 93 AUGUSTA, MAINE OCTOBER 1964	

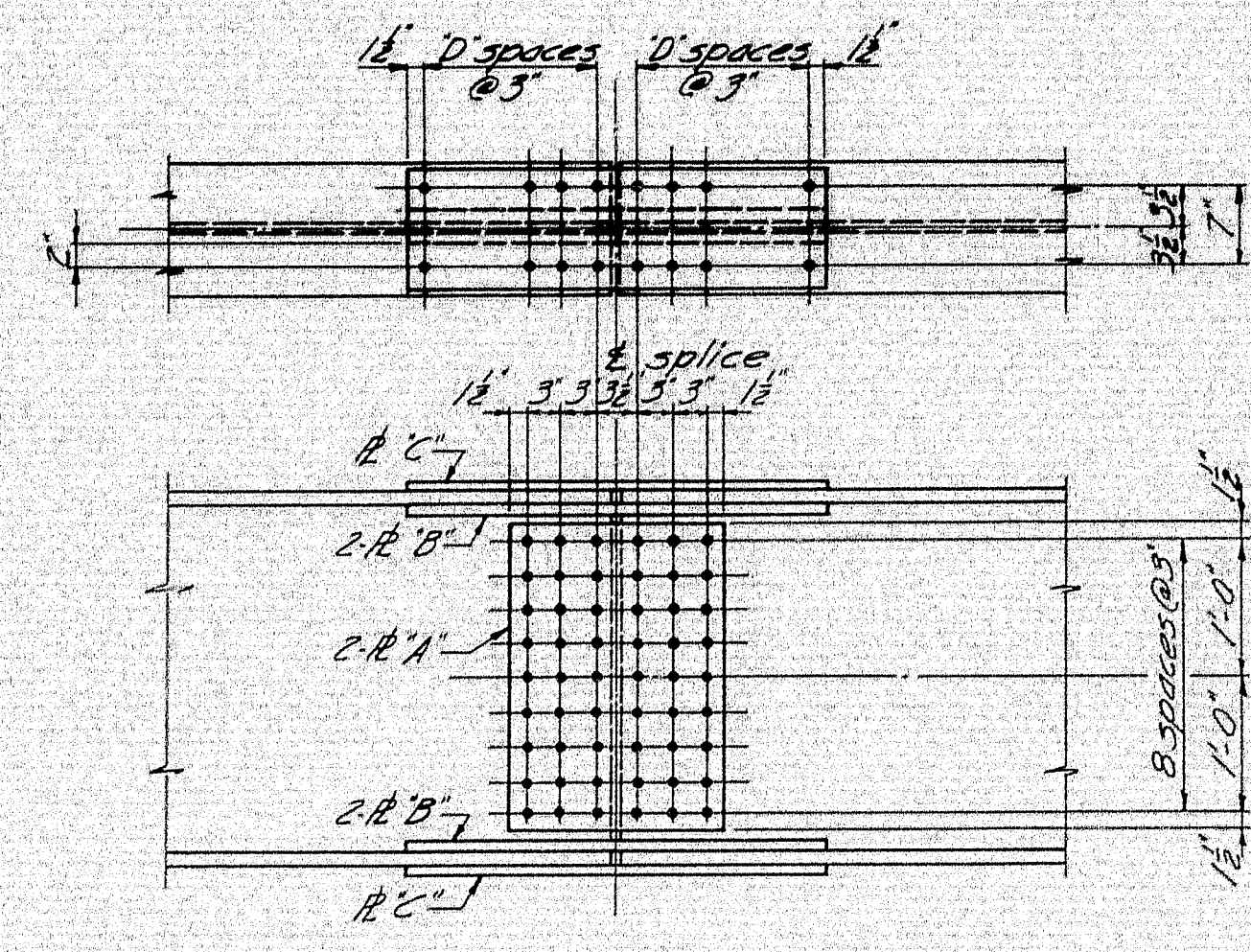
99-91



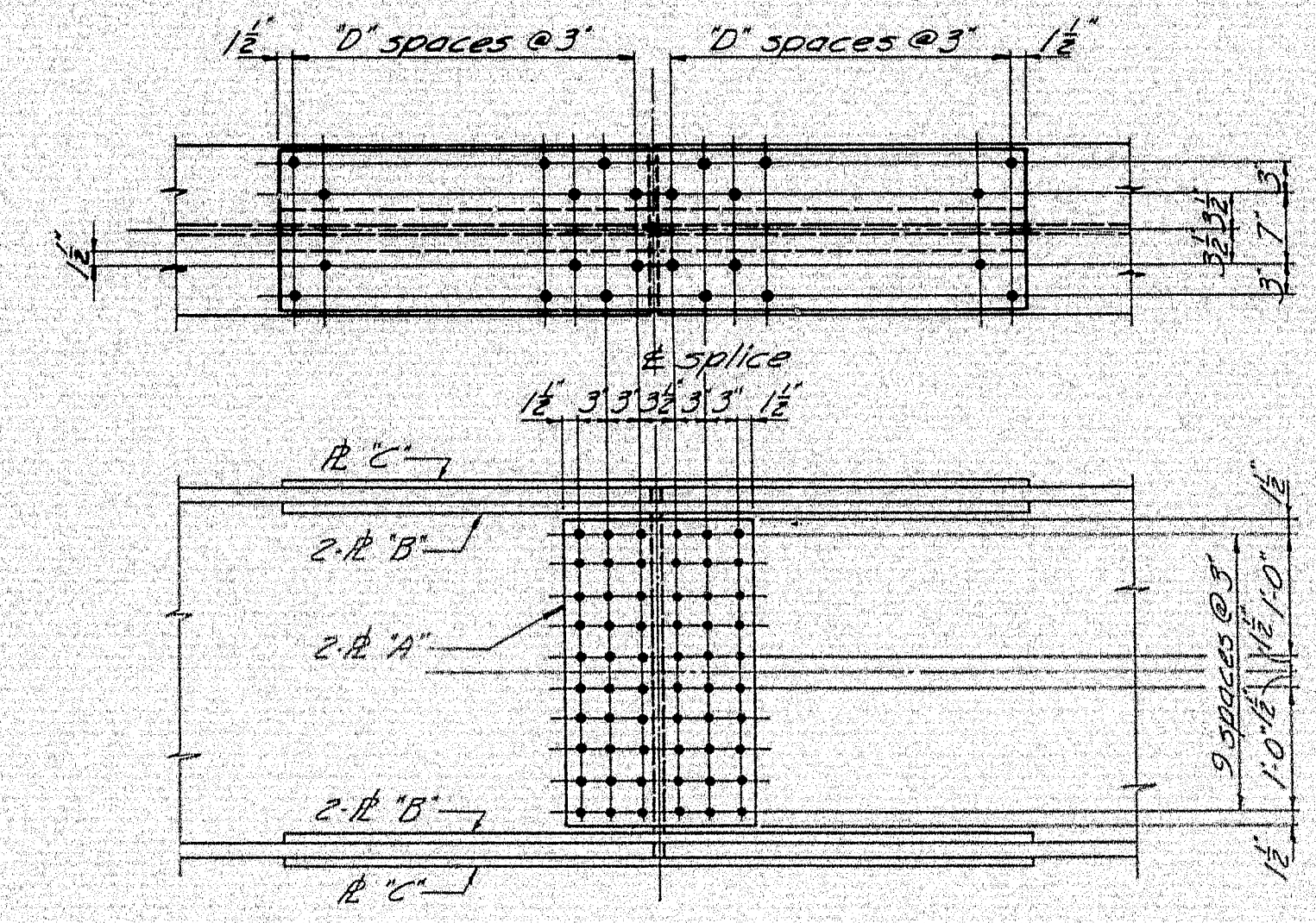
99-92



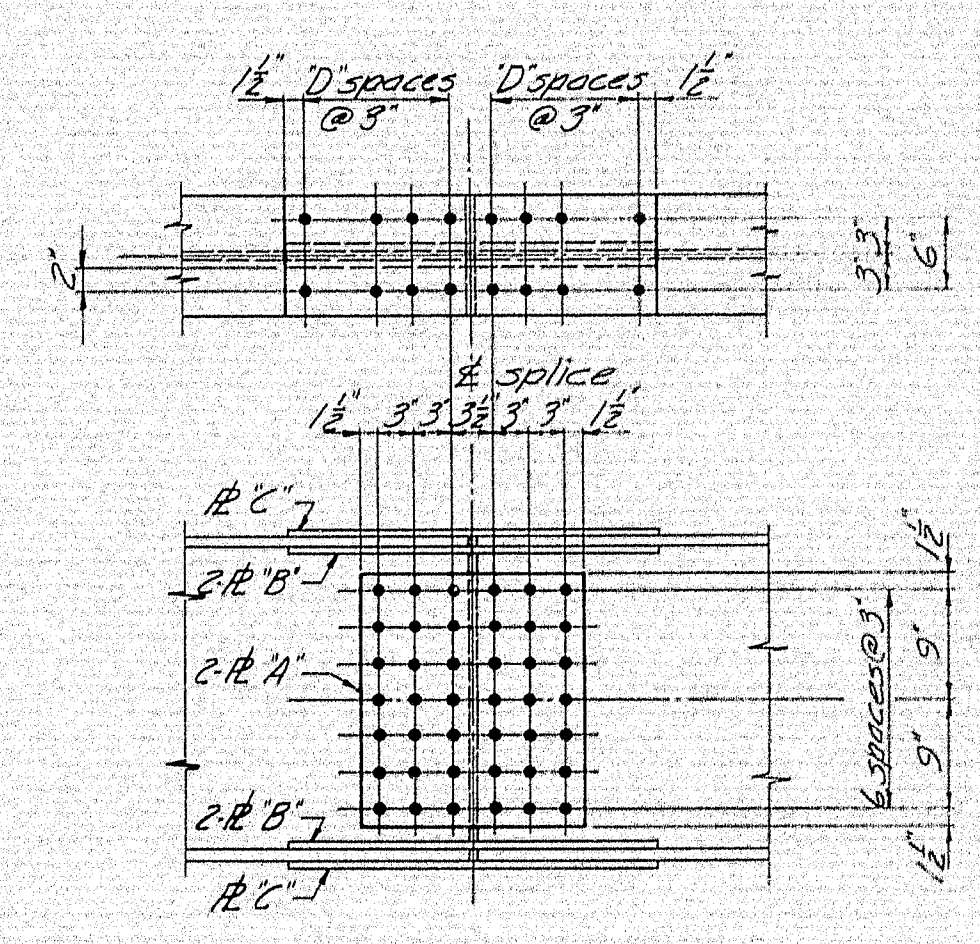
27 WF 84



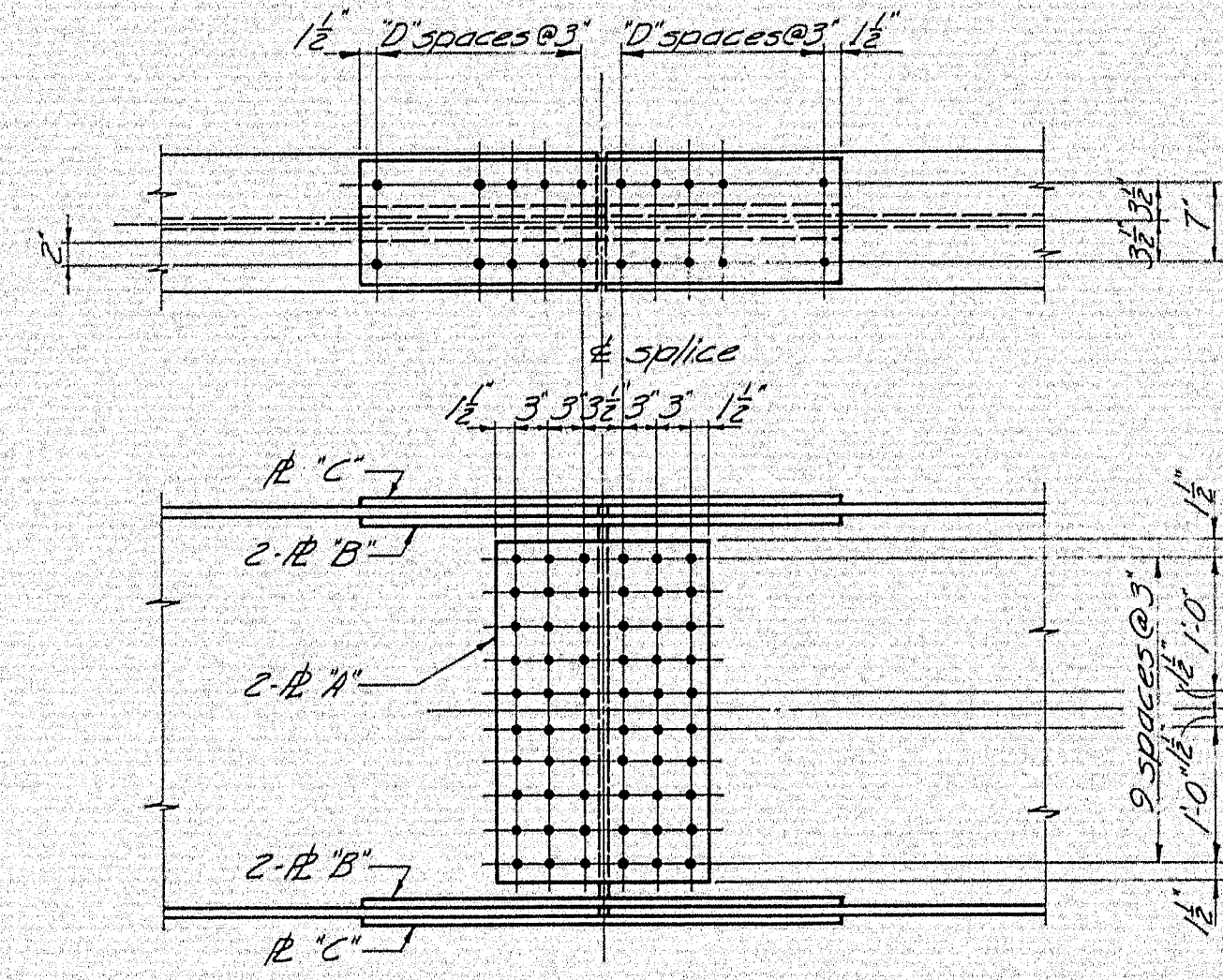
33 WF 118, 130, 141, 152



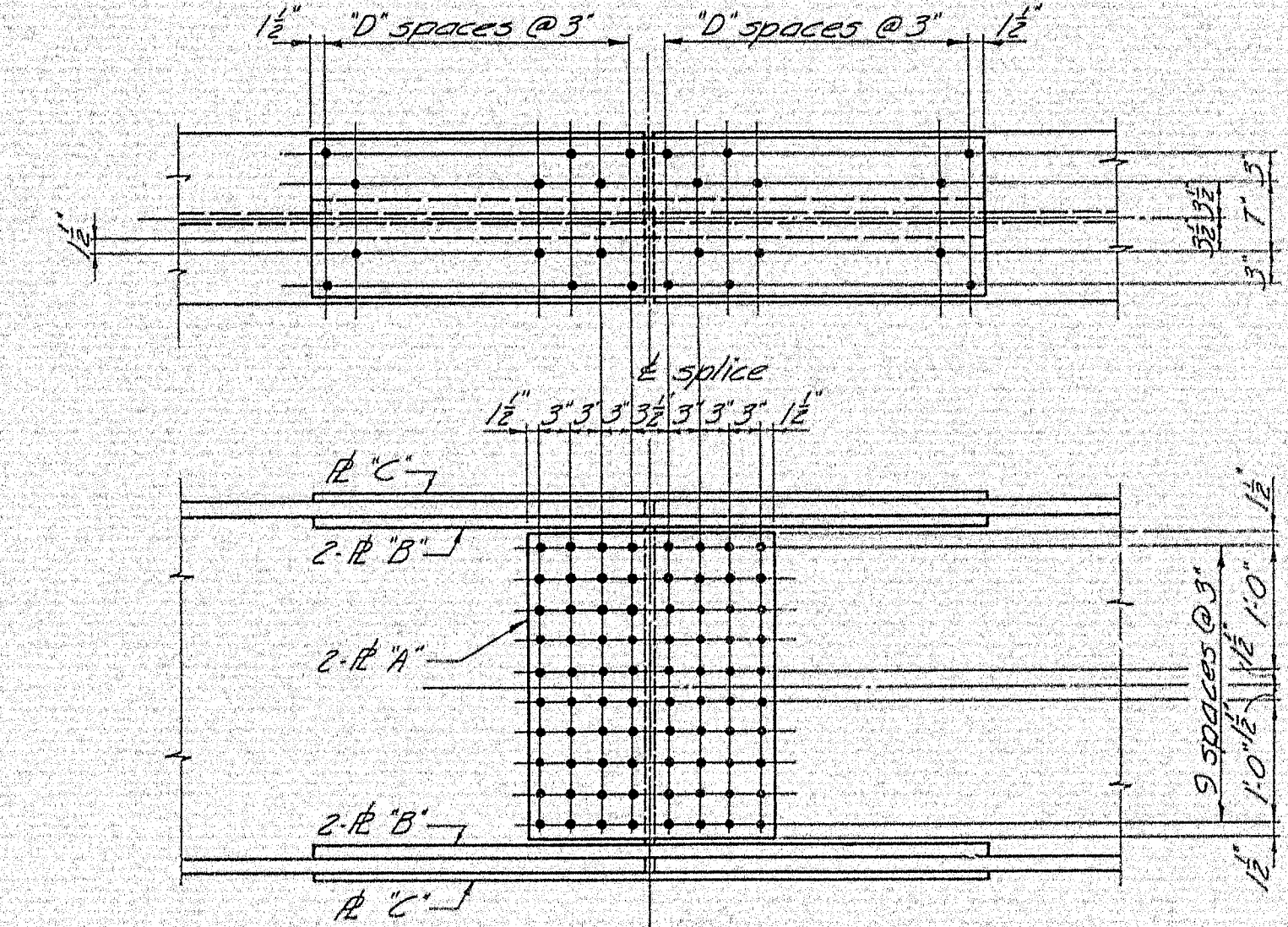
36 WF 245, 280



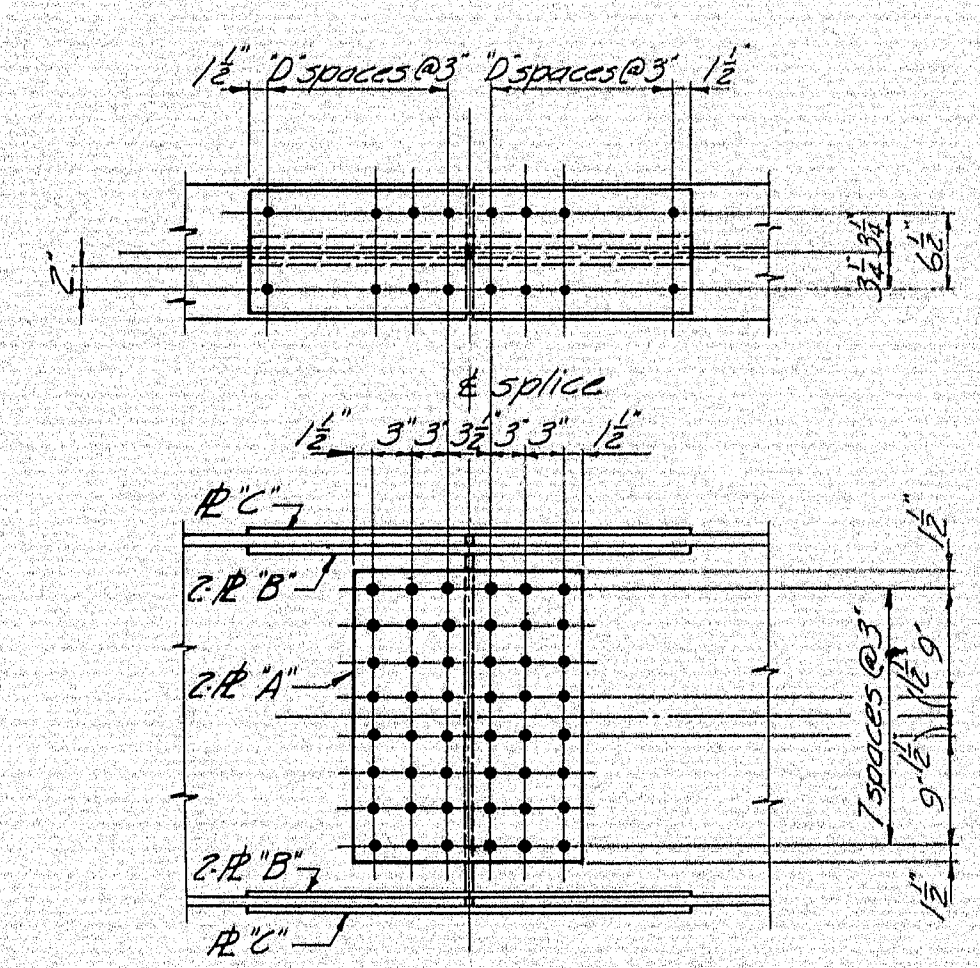
27 WF 94, 102, 114



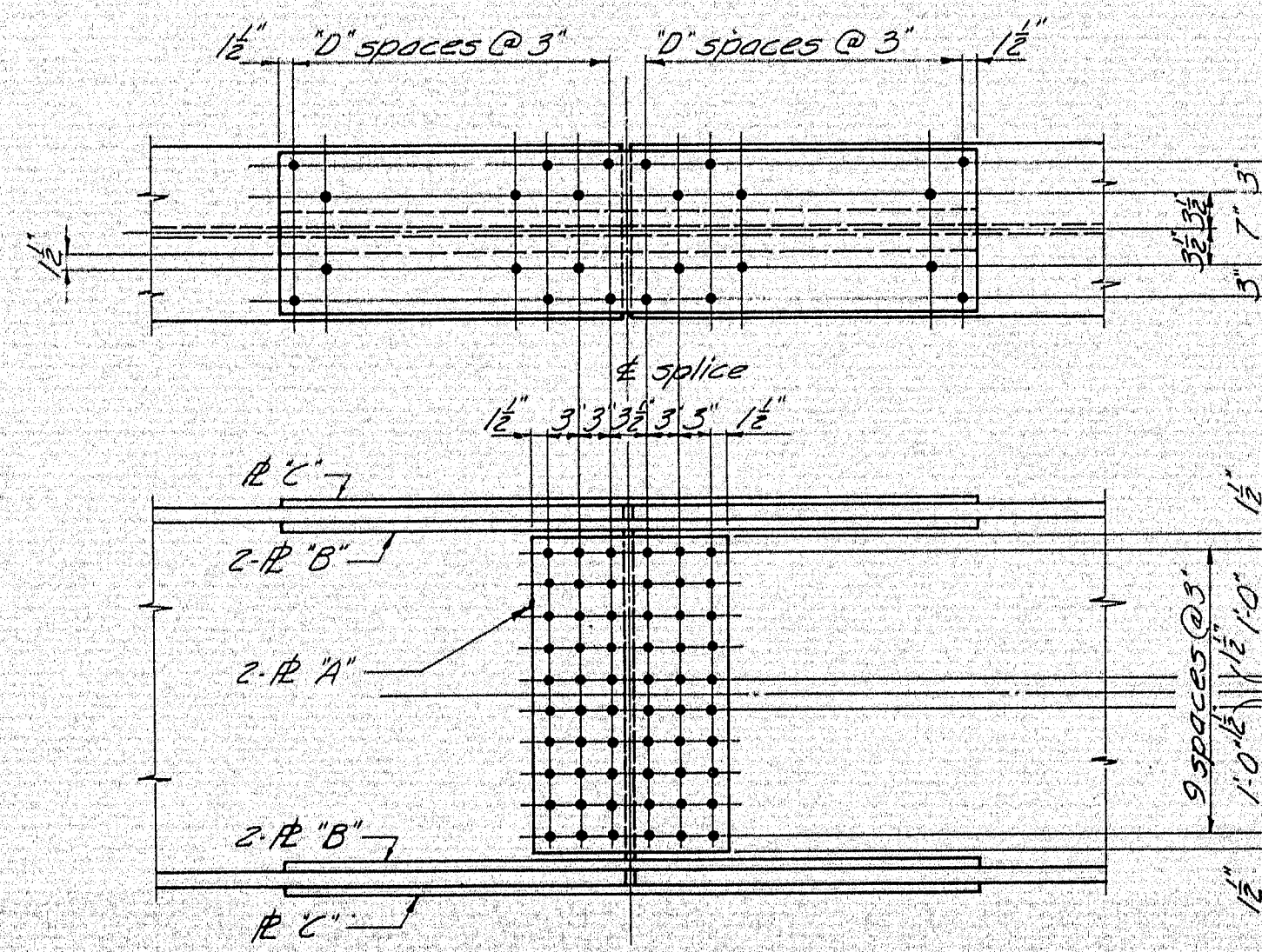
36 WF 135, 150, 160, 170, 182, 194



36 WF 300



30 WF 99, 108, 116, 124, 132



36 WF 230, 260

SPLICE DESIGN, PLATES AND FLANGE HOLES						
BEAM	BEND. M.	SHEAR	PLATE "A"	PLATE "B"	PLATE "C"	"D"
27 WF 84	3070 ^k	111 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	10 x 1/2	3
27 WF 94	3520 ^k	119 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	10 x 1/2	3
27 WF 102	3862 ^k	126 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	10 x 1/2	4
27 WF 114	4341 ^k	140 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	10 x 1/2	4
30 WF 99	3921 ^k	139 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	10 x 1/2	3
30 WF 108	4360 ^k	147 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	10 x 1/2	4
30 WF 116	4780 ^k	152 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	10 x 1/2	4
30 WF 124	5170 ^k	159 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	10 x 1/2	4
30 WF 132	5530 ^k	168 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	10 x 1/2	5
33 WF 118	5287 ^k	164 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	11 x 1/2	4
33 WF 130	5978 ^k	173 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	11 x 1/2	5
33 WF 141	6604 ^k	181 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	11 x 1/2	5
33 WF 152	7193 ^k	191 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	11 x 1/2	6
36 WF 135	6473 ^k	191 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	11 x 1/2	4
36 WF 150	7436 ^k	202 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	11 x 1/2	5
36 WF 160	8005 ^k	212 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	11 x 1/2	6
36 WF 170	8574 ^k	221 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	11 x 1/2	6
36 WF 182	9204 ^k	237 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	11 x 1/2	7
36 WF 194	9838 ^k	253 ^k	12 ¹ / ₂ x 1/2	4 x 1/2	11 x 1/2	8
36 WF 230	12574 ^k	247 ^k	12 ¹ / ₂ x 1/2	6 x 1/2	16 x 1/2	10
36 WF 245	13441 ^k	260 ^k	12 ¹ / ₂ x 1/2	6 x 1/2	16 x 1/2	11
36 WF 260	14330 ^k	276 ^k	12 ¹ / ₂ x 1/2	6 x 1/2	16 x 1/2	12
36 WF 280	15351 ^k	291 ^k	12 ¹ / ₂ x 1/2	6 x 1/2	16 x 1/2	13
36 WF 300	16676 ^k	312 ^k	12 ¹ / ₂ x 1/2	6 x 1/2	16 x 1/2	14

GENERAL NOTES

1. Splice connections to be made with 5/8" high tensile strength bolts. Holes to be 1/8" dia.
2. The design bending moment is 90% of the net resisting moment of the beam with an allowable stress of 20,000 p.s.i. The design shear is 75% of the shear strength of the gross section of the web with an allowable stress of 12,000 p.s.i.
3. If beams of different sizes are to be spliced, use splice details shown for the smaller of the beams being spliced unless otherwise directed by design details. See design details for filler thickness. Place fillers to limits of splice plates only, with no extensions.
4. See design details for slopes of beams in order to correctly fabricate bevels of the splices.

A.S.T.M. STEEL CLASSIFICATION

High Tensile Strength Bolts..... A-325
Splice Plates..... A-36

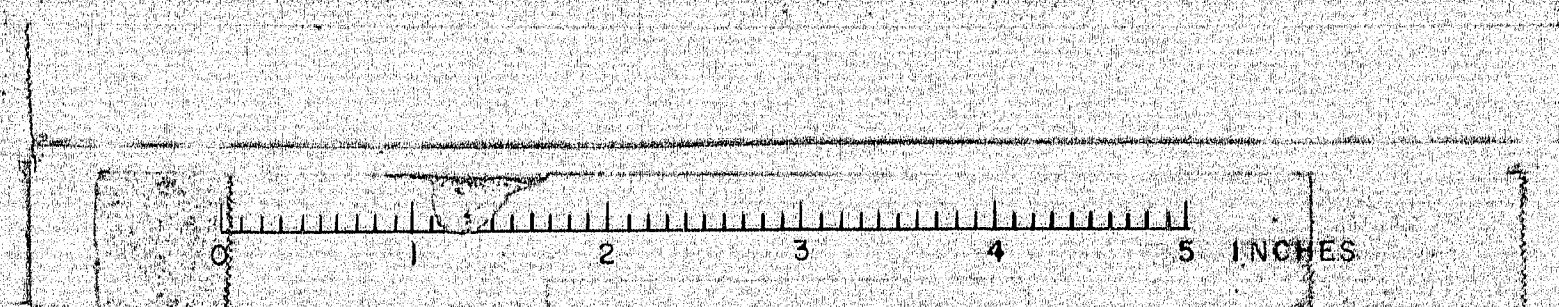
DESIGN SPECIFICATIONS

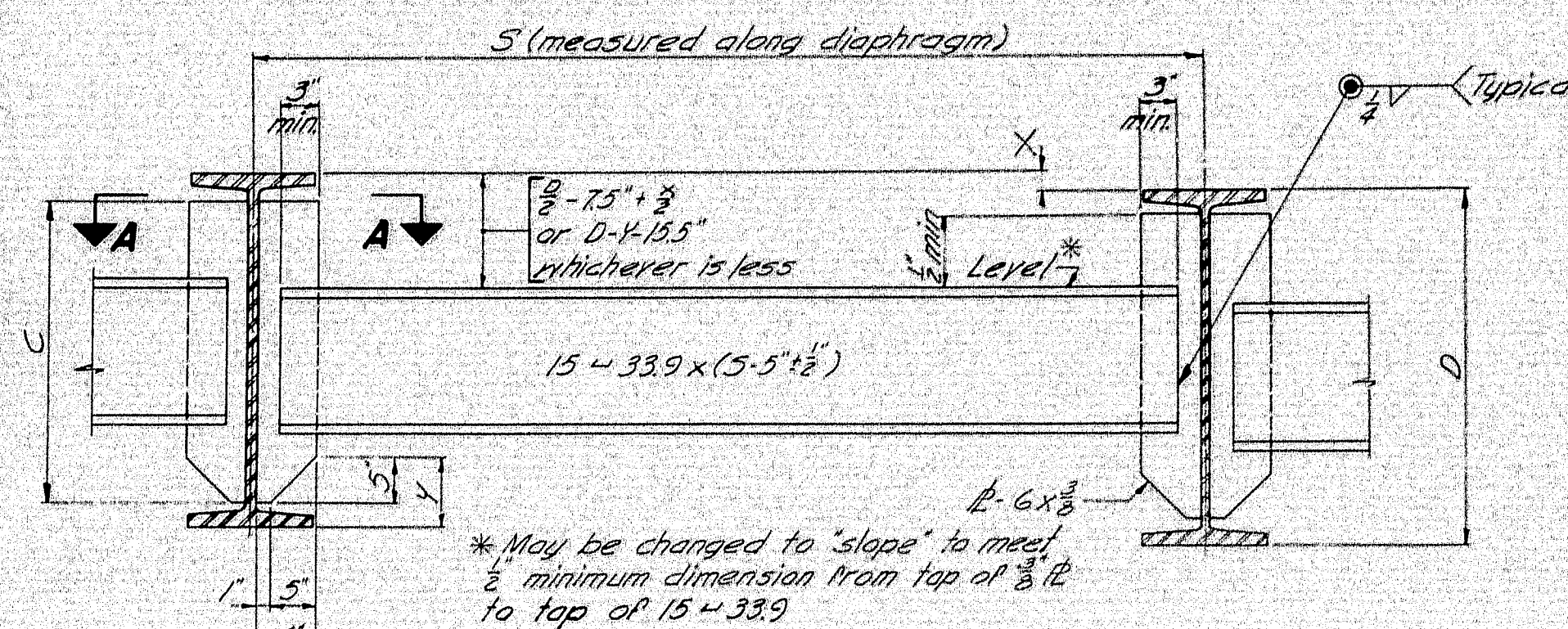
AASHTO Standard Specifications for Highway Bridges, 1961 with Interim Specifications, 1961 & 1962

MAINE STATE HIGHWAY COMMISSION
AUGUSTA, MAINE

STANDARD DETAILS
(BD 103-64)
BEAM SPLICES

99-94





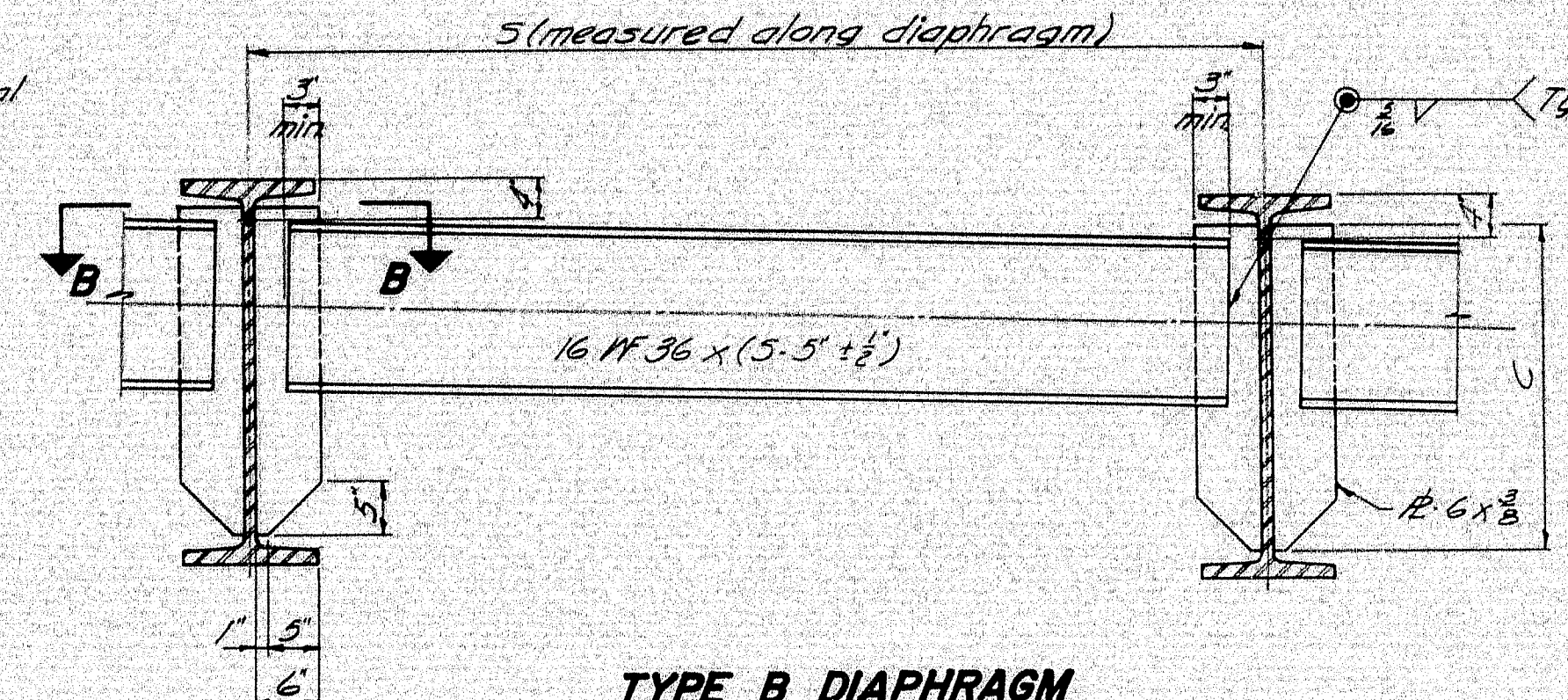
TYPE A DIAPHRAGM

SECTION A-A
 Skew Angle 0° to 15° 30'

SECTION A-A
 Skew Angle over 15° 30' to 30° 00'

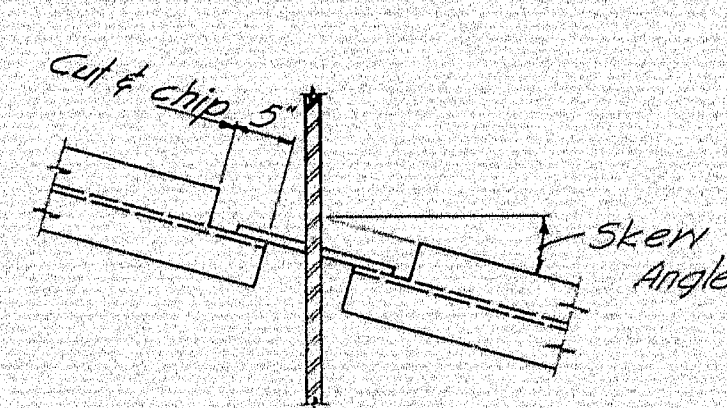
SECTION A-A
 Skew Angle over 30° 00'

FILLET WELD SIZE "N" & DIMENSION "C" FOR DIAPHRAGM PLATES		
BEAM	C	N
27 WF 84 to 114 incl.	1-11"	1/2"
30 WF 95 to 132 incl.	2-2"	3/4"
33 WF 118 to 152 incl.	2-5"	3/4"
36 WF 135 to 194 incl.	2-7"	3/4"
36 WF 230 to 300 incl.	2-6"	3/4"



TYPE B DIAPHRAGM

Welding 6 x 3/8 plates to web same as for Type A Diaphragm.

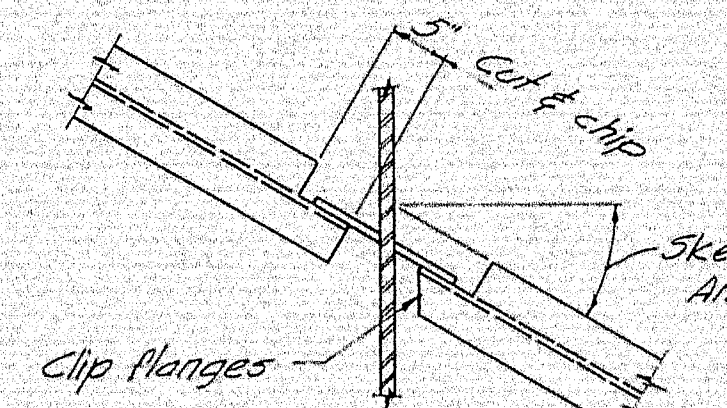


SECTION B-B

Skew Angle 0° to 25° 00'

NOTE

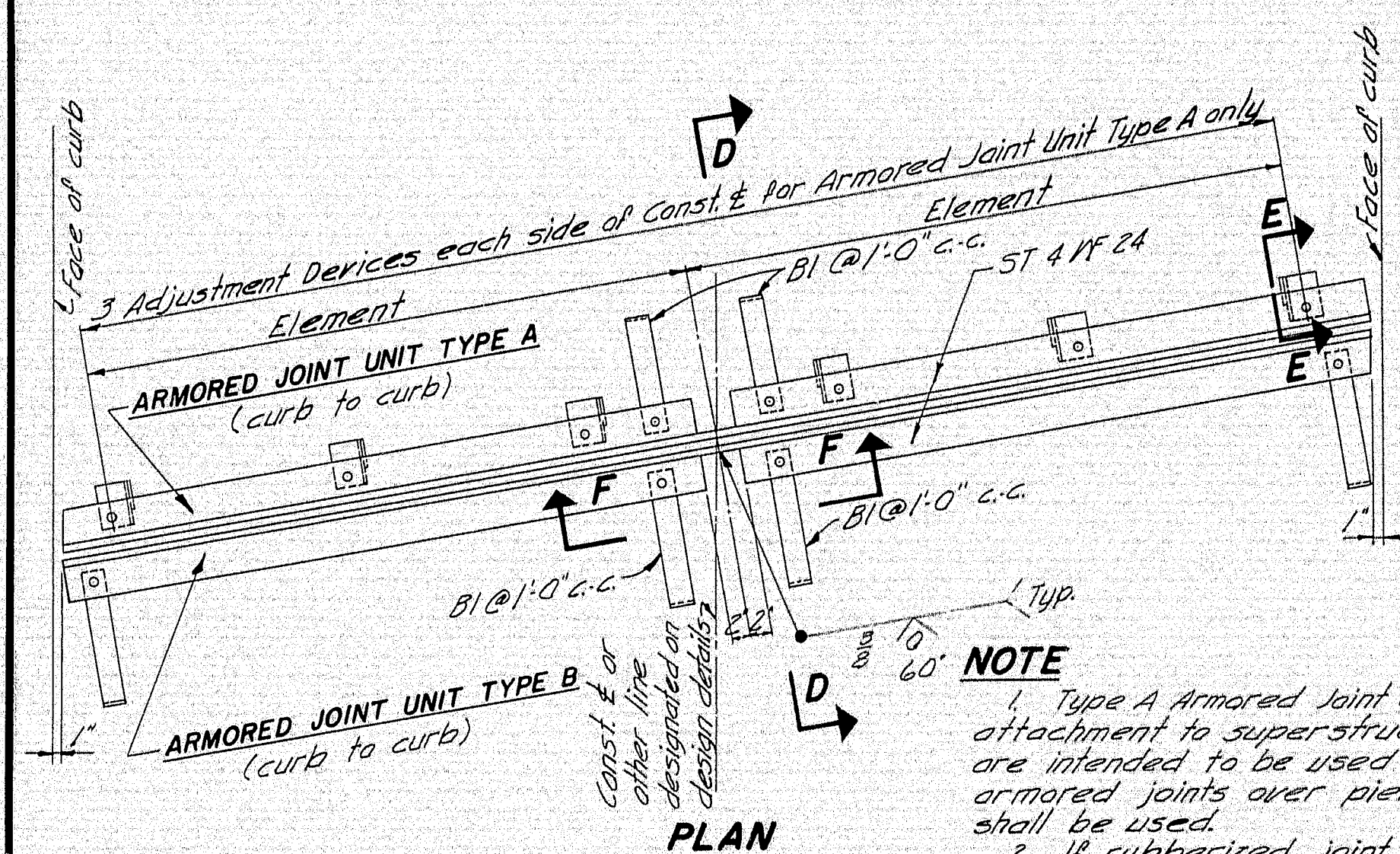
See design details for diaphragm type, location and skew.



SECTION B-B

Skew Angle over 25° 00'

DIAPHRAGMS



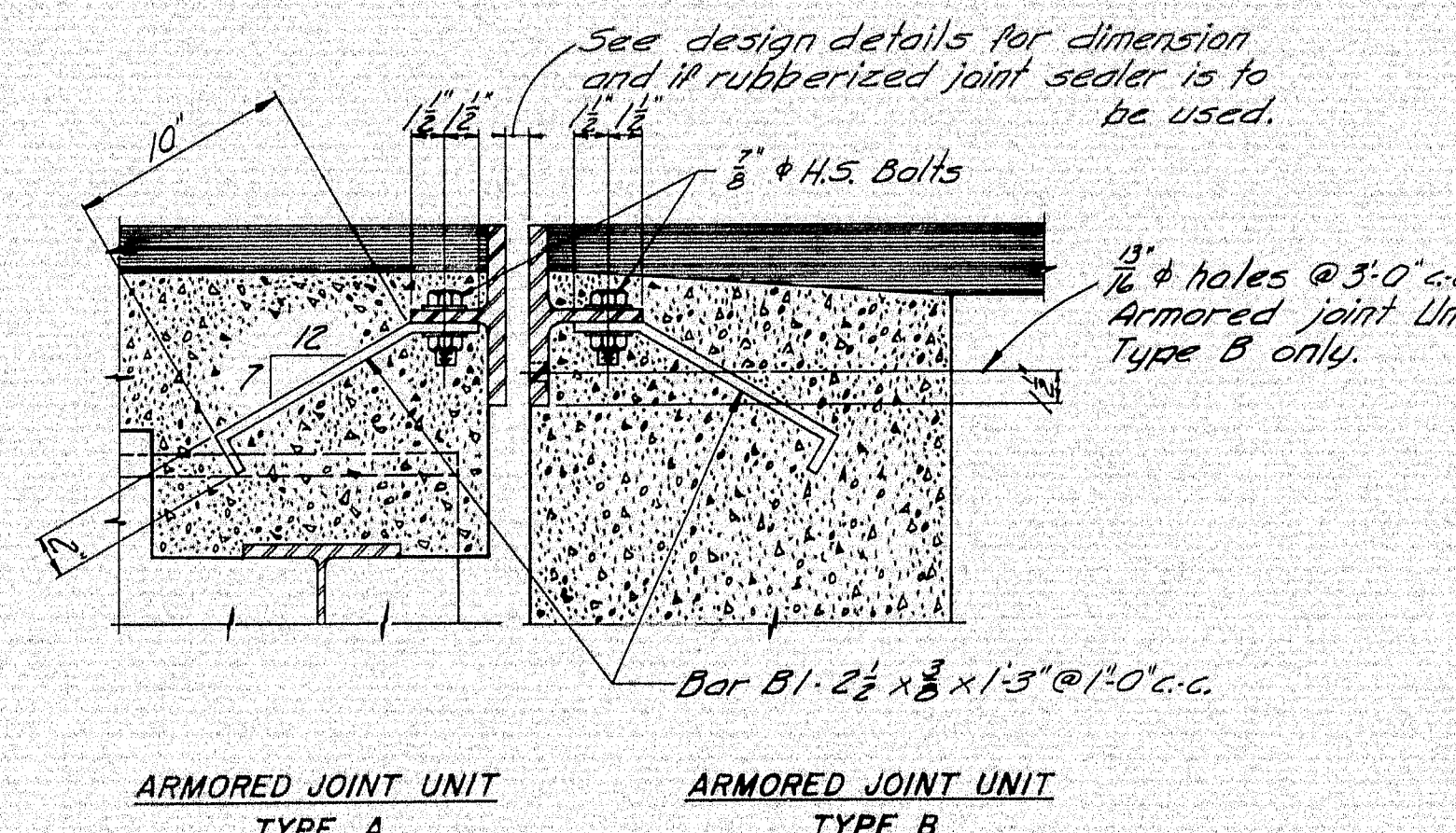
PLAN

NOTE

1. Type A Armored Joint Units are intended to be used for attachment to superstructures. Type B Armored Joint Units are intended to be used for attachment to abutments. At armored joints over piers, two Type A Armored Joint Units shall be used.
2. If rubberized joint sealer is called for on the design details the area to which it is to be banded shall not be painted and it shall be supported on non-bituminous material. At the Contractor's option the supporting material may be left in place or be removed. If the supporting material is left in place, it shall be compressible in accordance with specification AA540 M 153-54. In either case band between the supporting material and the rubberized joint sealer shall be prevented by a 1" minimum thickness of Poly-urethane foam.
3. If more elements than the two shown in the 'Plan' are required by the design details, there shall be three adjustment devices for each element for Armored Joint Unit Type A and the elements of both units shall be field welded together in the same manner as shown in the 'Plan'.
4. Armored Joints to be paid for as Structural Steel.

ARMORED JOINT

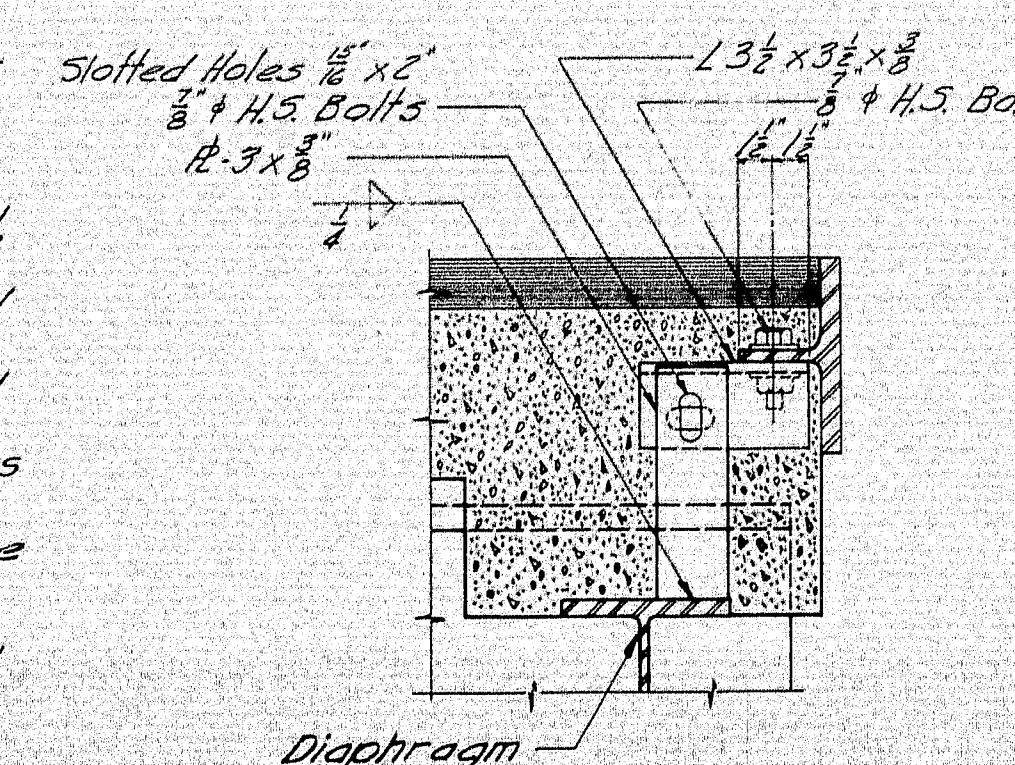
An armored joint consists of two armored joint units. See note 1.



ARMORED JOINT UNIT TYPE A

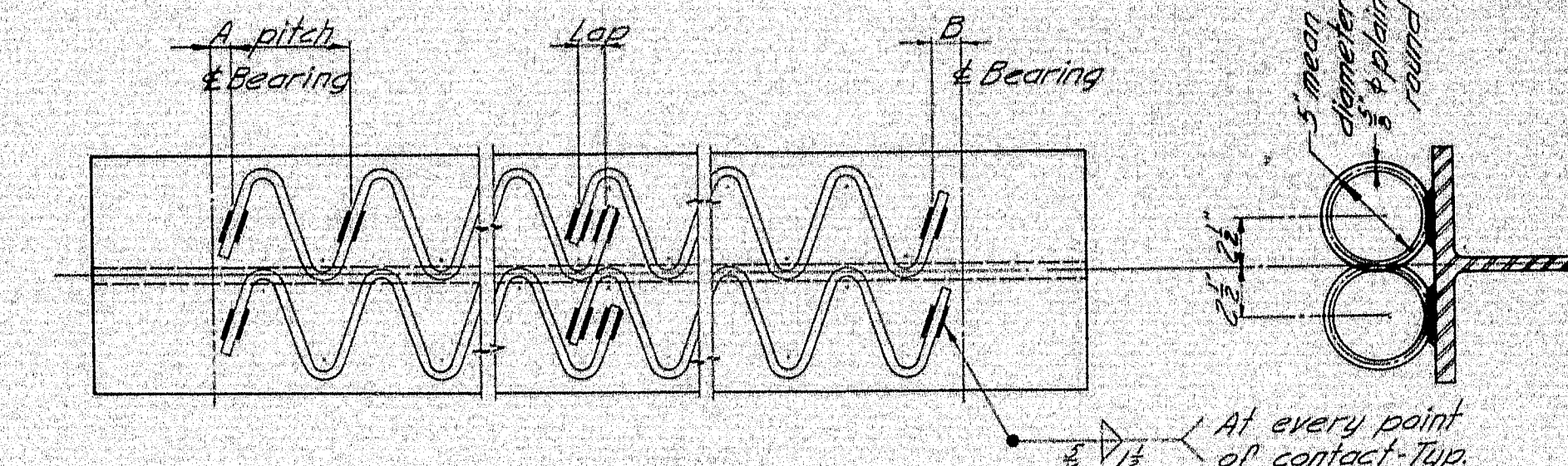
ARMORED JOINT UNIT TYPE B

SECTION D-D

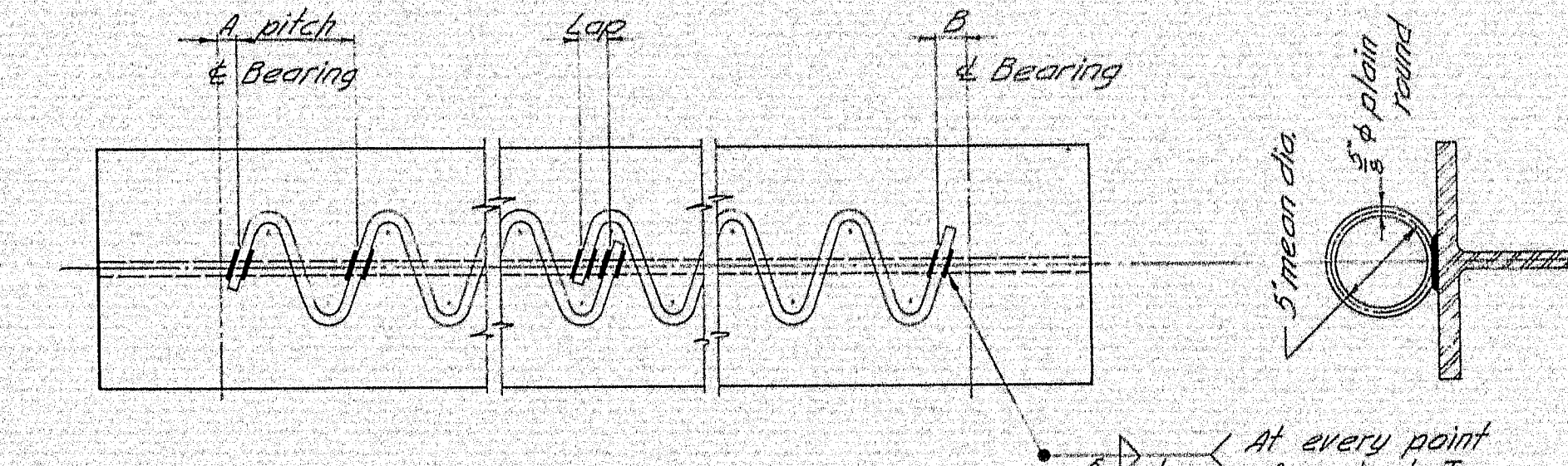


SECTION E-E

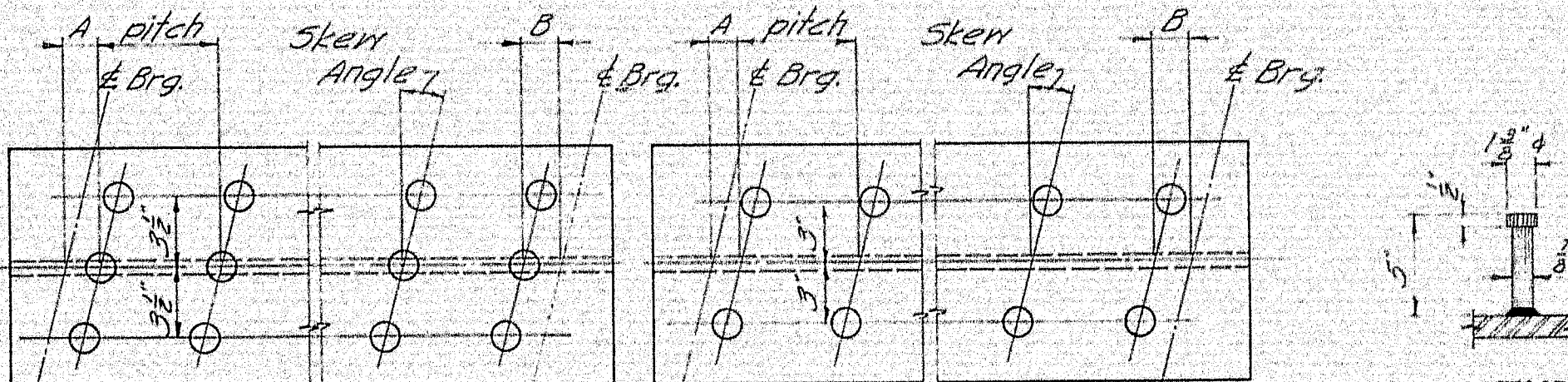
Showing Adjustment Device Armored Joint Unit Type A only - After Unit is in final position weld 3/8" to angle with 1/2" fillet



DOUBLE SPIRAL



SINGLE SPIRAL



TRIPLE STUDS

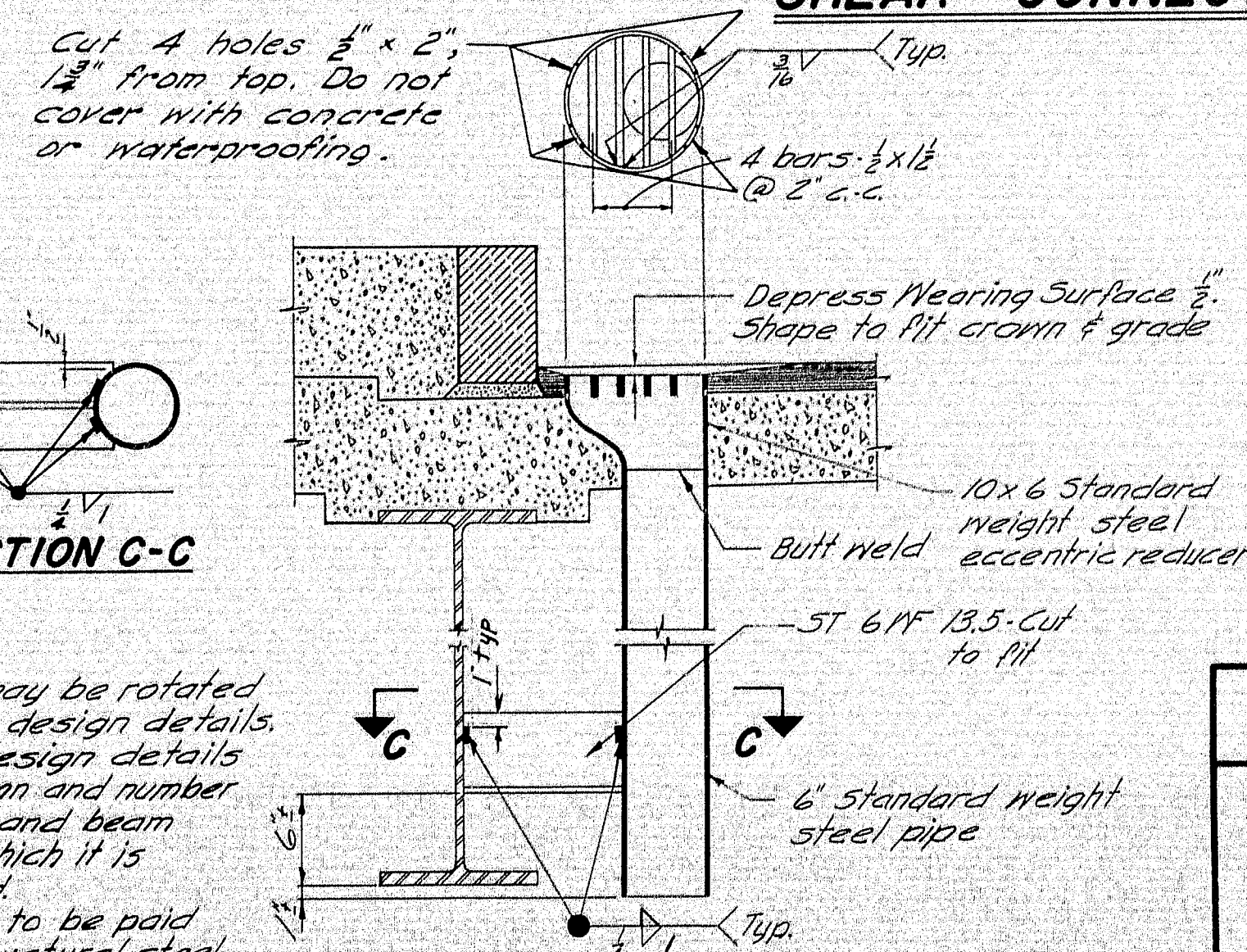
DOUBLE STUDS

STUD DETAIL

NOTE

1. Spiral reinforcing or studs may be used at the option of the Contractor.
2. If studs are used they shall be granular or solid flux filled and automatically end welded to the top flange in the shop or field.
3. Studs are a patented product. If the Contractor elects to use them, he shall pay the royalty and payment to the contractor will be included in the lump sum price for Shear Connectors.
4. See the design details for Dimensions "A" and "B", spiral and stud pitch and Skew Angle for Studs.

SHEAR CONNECTORS



SECTION C-C

NOTE

1. Drain may be rotated 180°. See design details.
2. See design details for location and number of drains and beam size to which it is connected.
3. Drains to be paid for as structural steel.

DRAIN

Revised Nov. 1964, Welding Drain Support

GENERAL NOTE

Use only those items called for on design details. In case of conflict between these Standard Details and the design details, the requirements of the design details shall be followed.

MAINE STATE HIGHWAY COMMISSION
 AUGUSTA, MAINE

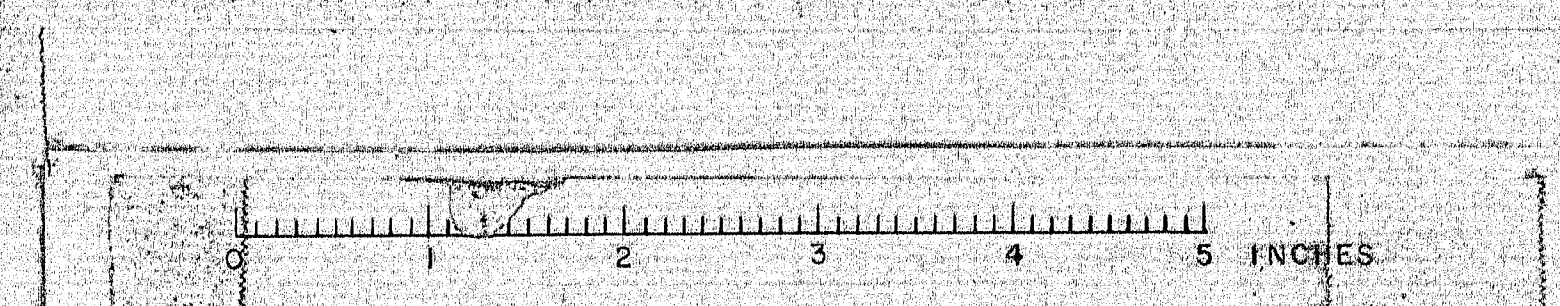
STANDARD DETAILS

(BD 104-64)

DIAPHRAGMS, ARMORED JOINT,
 SHEAR CONNECTORS, DRAIN

JANUARY 1964

99-95





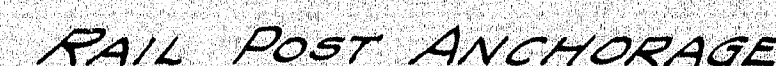
Lengths of rail shall be attached to a minimum of (4) four rail posts, wherever possible, and in any case never less than (2) two.

*4	9 $\frac{3}{4}$ "	20 $\frac{1}{16}$ "	2 $\frac{3}{32}$ "
*5	19"	28 $\frac{3}{32}$ "	11"
*6	6"	16 $\frac{11}{32}$ "	16 $\frac{1}{16}$ "

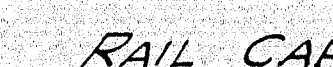
Technical drawing of a mechanical bracket or support structure. The drawing includes the following dimensions and callouts:

- Dimensions:**
 - Overall width: 29 $\frac{1}{2}$ "
 - Top horizontal segment: 9 $\frac{3}{8}$ "
 - Vertical segment from top: 1 $\frac{1}{2}$ "
 - Horizontal segment from vertical: 18 $\frac{1}{2}$ "
 - Radius of top curve: 18" R
 - Radius of middle curve: 19" R - #5
 - Radius of bottom curve: 6" R - #6
 - Radius of bottom curve: 45" R - #2
 - Radius of bottom curve: 15" R - #3
 - Radius of bottom curve: 24" R - #1
 - Radius of bottom curve: 18" R
 - Radius of bottom curve: 11 $\frac{1}{8}$ " R
 - Radius of bottom curve: 9 $\frac{3}{8}$ " R - #4
 - Radius of bottom curve: 11 $\frac{1}{8}$ " R
 - Radius of bottom curve: 2 $\frac{1}{8}$ "
 - Radius of bottom curve: 4 $\frac{3}{8}$ "
 - Radius of bottom curve: 2 $\frac{1}{8}$ "
 - Radius of bottom curve: 11 $\frac{1}{8}$ "
- Callouts:**
 - 1 $\frac{1}{8}$ " thick polychloroprene washer
 - Hex. Locknut
 - Toggle Bolt
 - Toggle
 - Detail 'A'
 - 1" dia. + 5° draft at 2 places.
 - 2 $\frac{3}{8}$ " + $\frac{1}{32}$ " (Typ.) Cast Radius
 - Detail 'B'
 - Detail 'C'
 - Coordinate 0.0
 - X' Coordinate
 - Y' Coordinate
 - Line of masonry

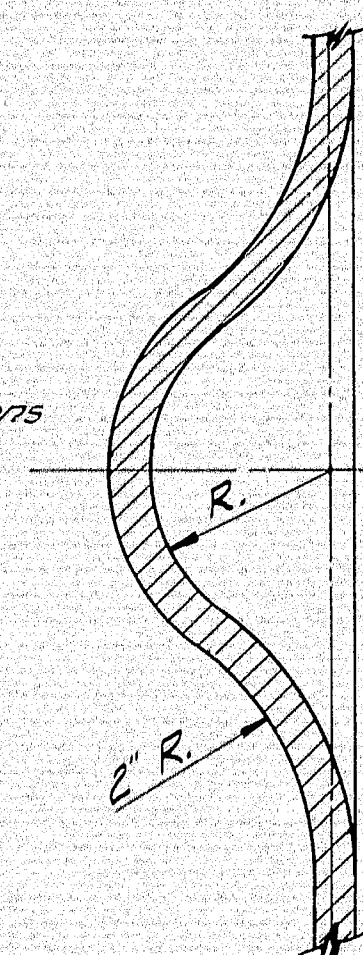
Aluminum Association Alloy A344-T4

[illegible]

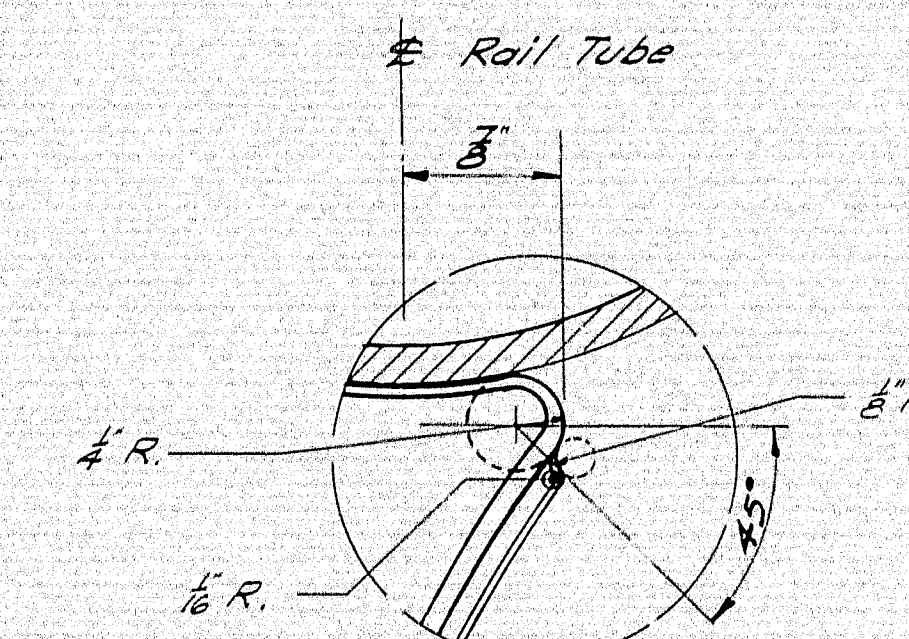
FRONT ELEVATION



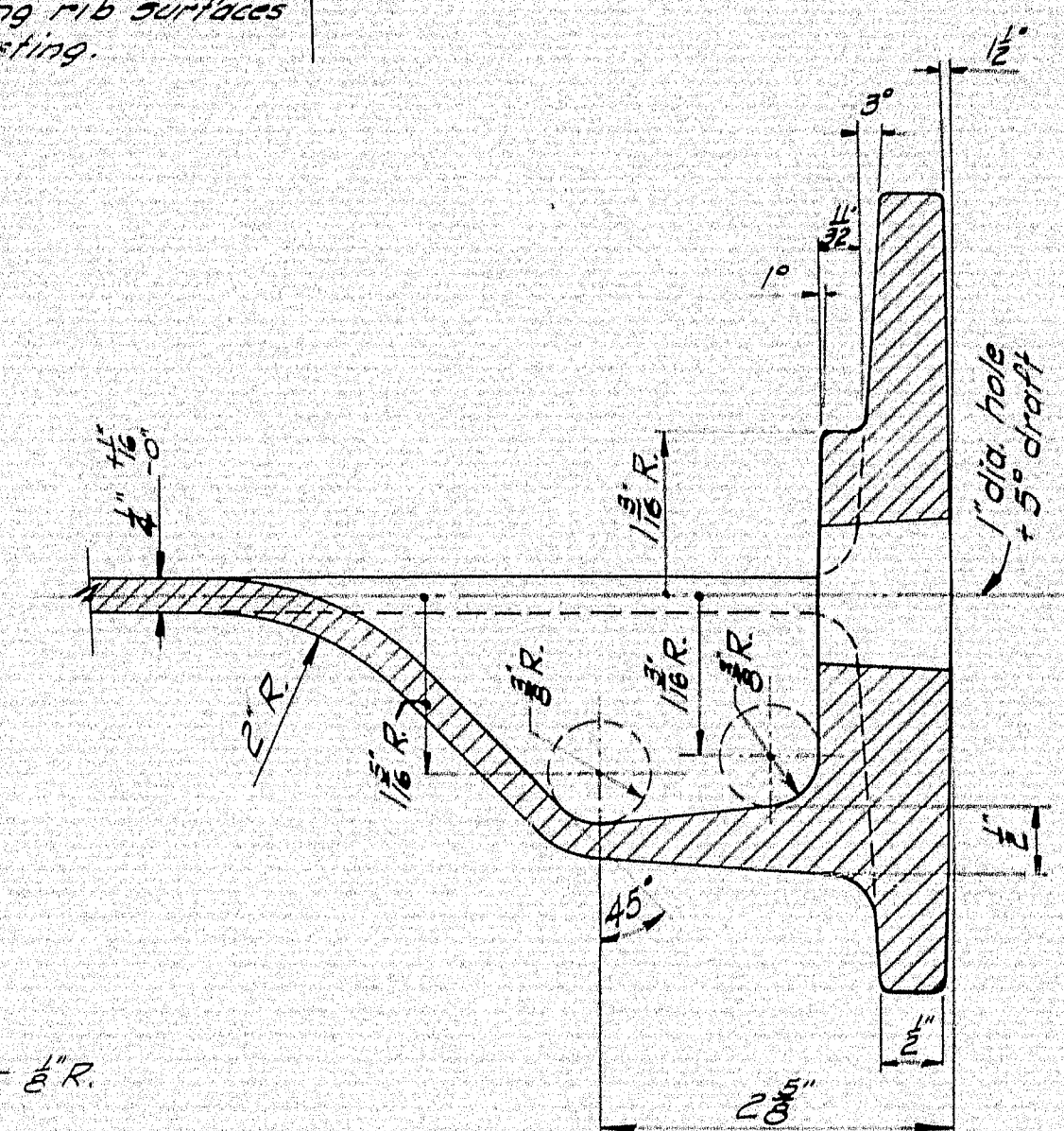
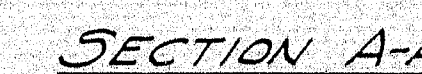
A5TM B2G A1104 SG 70 A or S54



SECTION C-C



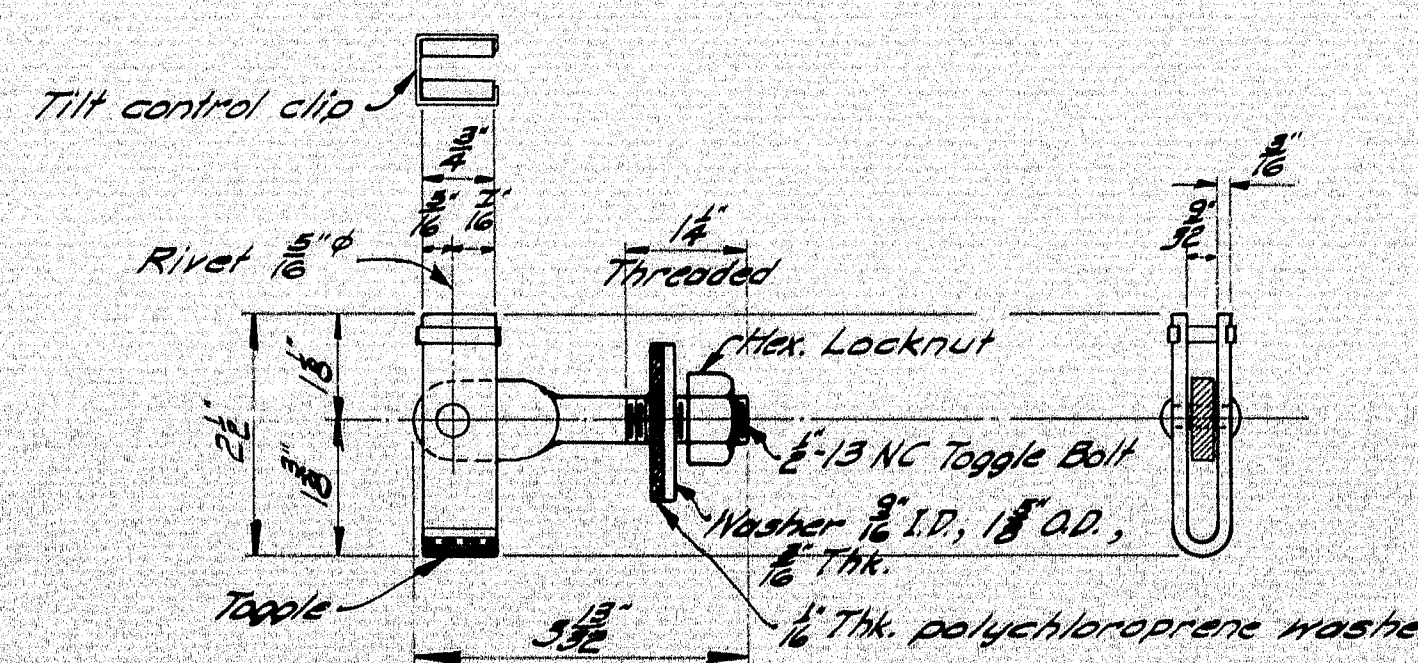
DETAIL "A"



SECTION B-E

A.A.S.H.O. Interim Specifications
Int. I (64).

ALTERATION:
 Δ - Added Detail "A" and Origin Location-
 Principal Curves. Nov. 19, 1964.



TOGGLE BOLT DETAIL

Cadmium Plate metal parts ASTM
A165-55, Type N5, .0005" thick.

Toggle = ASTM A303, 1015 H.R. Steel.
 Rivet = ASTM A195, 1020 C.R. Steel, Heat Treated
 Toggle Bolt = ASTM A354, 1335 C.R. Steel,
 Heat Treated RC 32-33.
 Washer = ASTM A7, 1020 H.R. Steel.
 Hex. Locknut = Finished Hexagon Locknut
 Overall Torque Type Steel
 Grade C or D, Industrial
 Fasteners Institute.

MAINE STATE HIGHWAY COMMISSION
AUGUSTA, MAINE

STANDARD DETAILS
(BD 108-64)
ALUMINUM RAIL
2 - BAR (TUBE RAIL)
CAST POST

OCT. 1964

